

4. Loosen CTS 36 hose clamp and connect rubber elbow onto T16-50 CTS to 36 fitting at oil pan. Release clamp.
5. Install 16x16 1/2 in flange bolt and 1/2 hardened washer. Tighten bolt to standard torque (page 502).



Figure 488 Tube connection at breather filter assembly

1. Breather filter assembly
  2. 1/2 degree elbow
  3. Rubber elbow
  4. CTS 21 hose clamp
6. Loosen CTS 21 hose clamp and connect rubber elbow onto breather filter assembly. Tighten clamp.
  7. Connect 1/2 degree elbow onto breather filter assembly.

#### Breather Tube and Valve Cover Adapter



Figure 489 Valve cover adapter O-ring

8. Install valve cover adapter O-ring and replace if necessary.



Figure 490 Breather tube and valve cover adapter

1. Breather tube
2. 14 x 20 x 0.075 in bolt (2) and 7/2 x 14 hardened washer (2)
3. Valve cover adapter
4. CTS 1 hose clamp (2)
5. Breather filter assembly

3. Position valve cover adapter.
3. Install two 14 x 20 x 0.075 in bolts and two 7/2 x 14.5 hardened washers. Tighten to standard torque (page 502).
4. Slide one end of breather tube with two CTS 1 hose clamps onto breather filter assembly.
5. Slide other end of breather tube onto valve cover adapter.
6. Position two loosened CTS 1 hose clamps at each end of breather tube. Tighten clamps until snug.

#### Engine Oil Cooler Assembly and Oil Filter Base Assembly

**⚠ CAUTION:** To prevent personal injury or death, contain and dispose of engine fluids in a proper container according to applicable regulations.



Figure 491 Oil filter base assembly O-rings

1. Lubricate these O-rings with P-006 rubber lubricant or equivalent (page 276) and install into backside of oil filter base assembly.

**CAUTION:** To prevent component damage, install engine oil cooler and oil filter base together as an assembly.

2. On a suitable workbench, slide oil filter base assembly with engine oil cooler assembly.

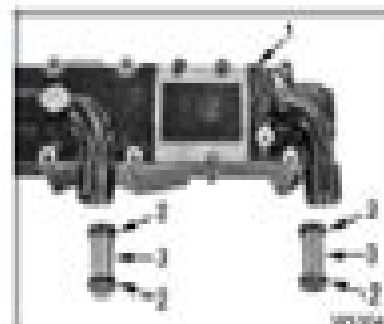


Figure 492 Connecting tubes

1. Engine oil cooler assembly
  2. O-ring (4)
  3. Tube (2)
3. Lubricate two new O-rings with clean engine oil and install onto one of the tubes. Repeat for other tube.
  4. Slide two tubes into engine oil cooler assembly. Slide other end of tubes into oil filter base assembly. Oil filter base assembly and engine oil cooler assembly will be installed as a connected unit.



Figure 493 Oil cooler points

5. On engine, install two oil cooler points. Position as shown.

# Manual Repair Engine International Dt466e

**Yi-Tong Ma**



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**Chilton's Diesel Engine Service Manual, 1984** John H. Weise, 1984      Operator's, Organizational, Direct Support and General Support Maintenance Manual Including Repair Parts List for Grinding Machine, Valve Face, Model K403C and K500C, (K.O. Lee Co.), (NSN 4910-00-540-4679). , 1989      **Chilton's Truck and Van Repair Manual** Chilton Automotive Books, 1980      Operator, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Grinding Kit, Valve Seat (K O Lee Co, Inc) (4910-00-060-9983). , 1989      **Public Works Manual** , 1998      **Fleet Owner** , 1997      Go - Transport Times of the West , 1976      **Commerce Business Daily** , 1998-07      **Tree Care Industry** , 2004      *The Road Way* , 1982      *Beverage Industry* , 1984      **Fire Engineering** , 1989      **Beverage World** , 2004      *Wallaces Farmer* , 1988      *Waste Age* , 1990-02 The official magazine of Waste Expo      **Prairie Farmer** , 1986      **The Northern Logger and Timber Processor** , 2006      *Union Agriculturist and Western Prairie Farmer* , 1988      Farmers and Consumers Market Bulletin , 2011      **Illinois Municipal Review** , 2001

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