

5.1 PROXIMITY SWITCH CHANGE FOR PRESS (CRANE)

If a fault occurs in which the proximity switches become under the cranehook on the track side, follow the instructions for changing below.

1. Turn power off.
 2. Close cover for track side.
 3. Loosen the two small nuts that hold the rear of proximity switches in place.
 4. Push the threaded rod inward toward the cams and remove the proximity switch in quarters.
 5. Replace proximity switch. Be sure parts go in the same position.
- Note: Use the steel wire cable, not the one supplied with the new proximity switch. Also, proximity switches come with wire cables. Remove wire cable and everything just the switch.
6. Replace cam in the right position and fasten in place.
 7. Check gap between cams and proximity switch. Cam clearance should be .000". Adjust proximity switch bracket if needed.

Old style

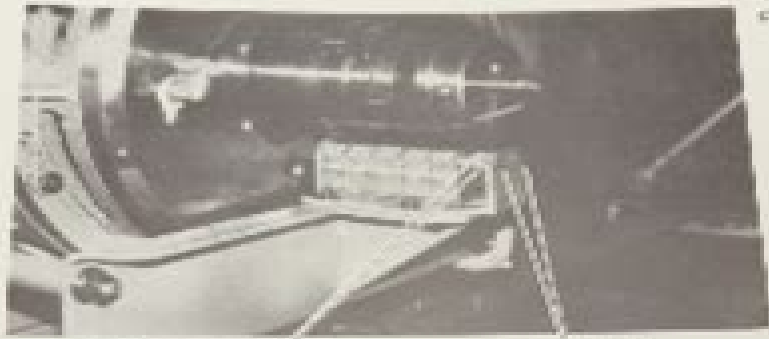


FIG. 119

Remove Spacers

Locknuts For Proximity Switches

New Style E



FIG. 120

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A Loxley



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