

CONIC SPECIAL TOOL USERS MANUAL

Thank you very much for purchasing Conic special tools. Please read this manual carefully and use Conic tools safely.



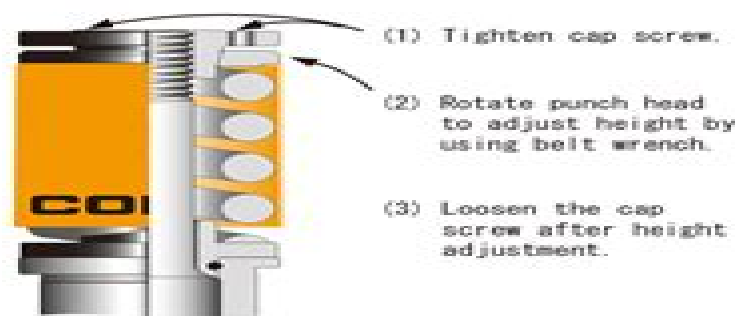
Use special tool safely.

- ◆ Please use tools as suitable conditions.
Other than specified material or thickness tools maybe destroyed.
- ◆ Please adjust shut height before use.
 - Make sure each punchpress shut height.
 - Conic set the shut height shorter for safety reason when ship out our tools.

Please use this manual for setting the shut height.
- ◆ If process is multi process type tool:
 - Please make sure pre-hole size.
 - Please make sure center position of the tools when make punching program.

How to adjust forming down tool height.

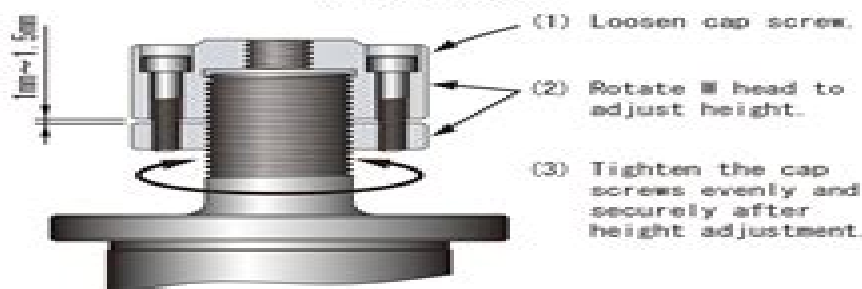
(small size tools are adjustment of head)



tool station	screw size	adjustment amount
1/2" (A)	M12 P=1.25mm	1/4 turn makes 0.3mm adjustment
1-1/4" (B)	M20 P=1.5mm	1/5 turn makes 0.3mm adjustment

How to adjust forming up tool height.

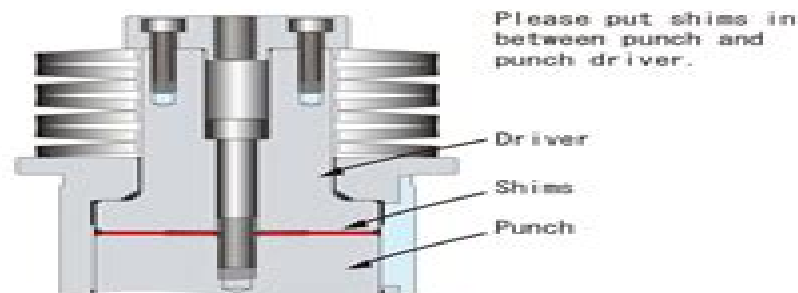
(H head style)



tool station	screw size	adjustment amount
1/2" (A)	M12 P=1.25mm	1/4 turn makes 0.3mm adjustment
1-1/4" (B)	M20 P=1.5mm	1/5 turn makes 0.3mm adjustment
2" (C) 2-3/4" (D) 3-1/2" (D)	M30 P=2mm	1/4 turn makes 0.5mm adjustment
4-1/2" (E)	M40 P=2mm	

How to adjust forming down tool height.

(Large size tool need to adjust by shims)



Special forming shim set(sells separately) has 5 pieces shims. Thickness is t=0.4, 0.5, 0.6, 0.7, 0.8mm. It can be adjusted by those combination from 0.4mm to 2.6mm 0.1mm step.

Amada Tooling Manual

S Ben Porath



Amada Tooling Manual:

Moody's International Manual ,2000 *Mergent International Manual* ,2002 **Tool and Manufacturing Engineers Handbook** Society of Manufacturing Engineers,1984-12-10 You ll rely on Forming to help you understand over 50 forming processes plus the advantages limitations and operating parameters for each process Save valuable production time and gain a competitive edge with practical data that covers both the basics and advanced forming processes Forming also helps you choose the most appropriate materials utilize innovative die designs and assess the advantages and limitations of different press types and processes Machinery Buyers' Guide ,2002 **January 2023 - Surplus Record Machinery & Equipment Directory** Thomas C. Scanlan,2023-01-01 SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 110 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD March 2022 issue Vol 100 No 1 **Tooling** ,1981 Engineers' Digest ,1985 *Huebner's Machines Tool Specs: Metal forming machine tools* ,1980 Huebner's Machine Tool Specs: Metal forming machine tools ,1980 **Sheet Metal Industries** ,1997 **American Machinist & Automated Manufacturing** ,1991-07 December 2023 - Surplus Record Machinery & Equipment Tom Scanlan, SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 110 000 industrial assets since 1924 including metalworking and fabricating machine tools lathes cnc equipment machine centers woodworking equipment food equipment chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD November 2023 issue Vol 100 No 12 Machinery and Production Engineering ,2002 *Metalfforming* William M. Stocker,1982 *Skill Based Automated Production* Peter Kopacek,R. Genser,1990-10-31 This volume will be of interest to all those who are involved in the development and integration of systems into the manufacturing and industrial process It draws together theoretical situations as well as many practical examples of systems which are currently in use in industry including computer integrated manufacturing CIM and flexible manufacturing systems FMS **Canadian Machinery and Manufacturing News** ,1973 Fundamentals of Machine Tool Technology and Manufacturing Processes C. Thomas Olivo,1990 American Machinist ,1981 **February 2023 - Surplus Record Machinery & Equipment Directory** Thomas M. Scanlan, SURPLUS RECORD is the leading independent business directory of new and used capital equipment machine tools machinery and industrial equipment listing over 110 000 industrial assets including metalworking and fabricating machine tools chemical and process equipment cranes air compressors pumps motors circuit breakers generators transformers turbines and more Over 1 100 businesses list with the SURPLUS RECORD March 2022 issue Vol 100 No 2 **Poor's Manual of Industrials** ,1913

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