

Table 12—Nominal Seating Surfaces, Stem, or Weld-Deposited Materials and Hardness

Trim No. (CN)	Nominal Trim	Seating Surface Hardness (HB) Min. ^a	Seating Surface Material Type ^b	Seating Surface Typical Specifications Grade			Stem		
				Cast	Forged	Welded ^m	Material Type ^b	Typical Specifications Type	Stem Hardness (HB)
2	304	Note ^d	18Cr-8Ni	ASTM A351 (CF8)	ASTM A182 (F304)	AWS A5.9 ER308	18Cr-8Ni	ASTM A276-T304	Note ^d
3	F310	Note ^d	25Cr-20Ni	NA	A182 (F310)	AWS A5.9 ER310	25Cr-20Ni	A276-T310	Note ^d
4	Hard F6	750 ^e	Hard 13Cr	NA	Note ^f	NA	13Cr	A276-T410 or T420	200 min 275 max
5	Hard-faced	350 ^e	CoCr-A ^g	NA	NA	AWS A5.13 E or R CoCr-A	13Cr	A276 T410 or T420	200 min 275 max
5A	Hard-faced	350 ^e	Ni-Cr	NA	NA	Note ^h	13Cr	A276 T410 or T420	200 min 275 max
6	F6 and Cu-Ni	250 ⁱ	13Cr	A 217 (CA 15)	A182 (F6a)	AWS A5.9 ER410	13Cr	A276 T410 or T420	200 min 275 max
		175 ⁱ	Cu-Ni	NA	Note ^h	NA			
7	F6 and hard F6	250 ⁱ	13Cr	A 217 (CA 15)	A182 (F6a)	AWS A5.9 ER410	13Cr	A276 T410 or T420	200 min 275 max
		750 ⁱ	Hard 13Cr	NA	Note ^f	NA			
8	F6 and hard- faced	250 ⁱ	13Cr	A 217 (CA 15)	A182 (F6a)	AWS A5.9 ER410	13Cr	A276 T410 or T420 NA	200 min 275 max
		350 ⁱ	CoCr-A ^g	NA	NA	AWS A5.13 E or R CoCr-A			
8A	F6 and hard- faced	250 ⁱ	13Cr	A 217 (CA 15)	A182 (F6a)	AWS A5.9 ER410	13Cr	A276 T410 or T420	200 min 275 max
		350 ⁱ	Ni-Cr	NA	NA	Note ^h			
9	Monel [®]	Note ^d	Ni-Cu alloy	NA	MFG standard	NA	Ni-Cu alloy	MFG standard	Note ^d

Api 602 Trim Number Chart

Ramesh Singh

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the name bar.

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