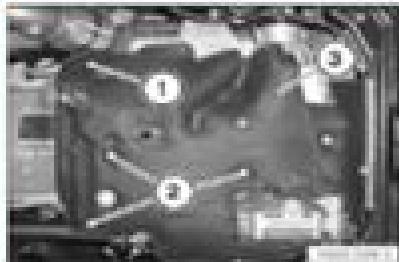


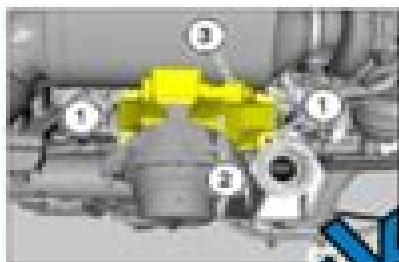
BMW 4 Series 2014-2020 Workshop Manual



Release screw (1)
Tightening torque: [11.13-14 Nm](#)
Release nut (3)
Tightening torque: [11.13-14 Nm](#)
Remove this part (2).



Release nut (1) from starter motor
Tightening torque: [12.82-14 Nm](#)
Disconnect positive battery cable from starter motor
Release positive battery cable from clamp (2).



Release screw (1)
Tightening torque: [12.82-14 Nm](#)
Release engine (2) from engine
Modify intake air duct (3).



Release screw
Tightening torque: [12.82-14 Nm](#)



Release screw (1)

- Check and tighten exhaust temperature sensor for the exhaust gas recirculation (EGS).
- Exhaust temperature sensor for EGS
- Exhaust pipe
- Intake air duct
- Connect and lock the connector (1).
- The connector (1) must engage audibly.



POSTPROCESSES

6 - Install sound insulation on cylinder



- Sound insulation (2) to cylinder and install.

7 - Installing intake air duct housing

Prerequisites
Ignition is switched off.



- Insert and install the intake air duct housing (1).
 - Connect the intake part (2) to the intake air duct housing.
 - Tighten screw (3).
- Intake air duct housing to intake pipe**
- | | | |
|--------|-------------------|------|
| Center | Tightening torque | 3 Nm |
|--------|-------------------|------|
- Tighten screw (3).
- Intake air duct housing to intake manifold**
- | | | |
|----------|-------------------|--------|
| Manifold | Tightening torque | 3.0 Nm |
|----------|-------------------|--------|
- Connect andaudibly lock the connector (1) to the intake air duct housing.

[Bmw Repair Manual Heater System](#)

Popular Mechanics

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