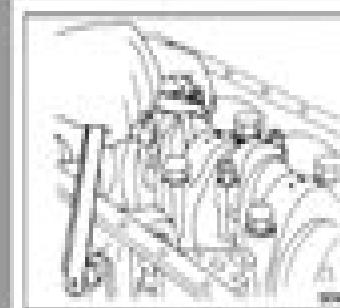


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3 Measure connecting rod side clearance

Connecting rod side clearance

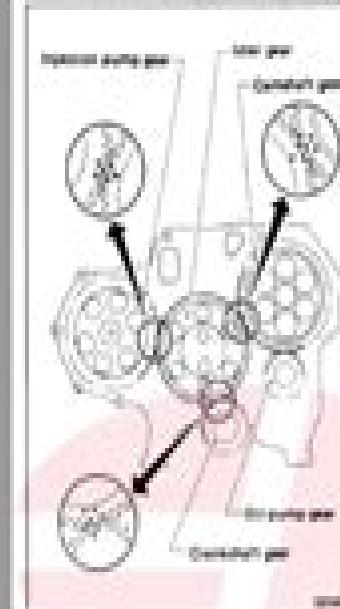
Standard

0.10 - 0.22 mm (0.0039 - 0.0087 in)

Limit

0.25 mm (0.0097 in)

If beyond the limit, replace connecting rod and/or crankshaft.



GEAR TRAIN

- 1 Set No. 1 piston at its top dead center.
- 2 Align each gear mark and install gears.



TIMING GEAR CASE

Installation

- 1 Before installing timing gear case, remove all traces of liquid gasket from mating surface using a scraper. Also remove traces of liquid gasket from mating surface of front plate.



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