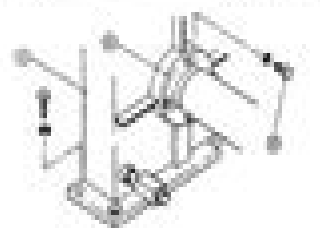


12. Drive And Gear Case Assemblies Removal

WARNING

Do Not Place Your Body Under The Suspended Assemblies. When Suspending The Assemblies From The Equipment, Do Not Put Your Body Between The Assemblies And The Equipment.



8301-10-0002.0

1. Remove bolts (3) and separate seal retainer (2) from gear case (1) to prevent scoring the seal.
2. Attach wire rope or the assemblies on the hoist.

Note: Use rubber pad or wooden block not to give a damage to the assemblies.

3. Remove gear case mounting bolts (3) and bearing holder mounting bolts (2).
4. Slowly suspend the assemblies horizontally with an auxiliary crane or center-lift device. Moreover, keep the front and rear drive shafts at a right angle to the gear case.

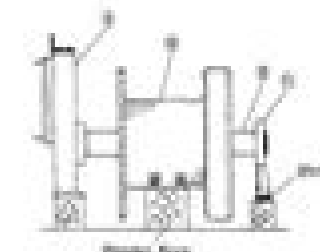
Assemblies weight: 4876 lbs (2211 kg)

5. Carefully transport the shaft and gear case assemblies to a safe place.



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Note: When placing the shaft and gear case assemblies (2) into the stock, always and always supports to ensure the shaft is positioned horizontally, as when mounted upon the machine. If the shaft is not resting horizontally and if the gear case (1) or bearing holder (2) are not perpendicular to the frame (3), shafts (4), excessive side loading to the bearings can occur which can cause damage and shorten bearing life.



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14. Gear Case Oil Drain

1. Position a clean oil container, remove drain plug (1) and drain the oil from the gear box. Oil capacity: 3.1 gal. (11.8 L).
2. After the oil is completely drained, insert drain plug (1).

Note: Check the oil level in 7 minutes, stop it for later use. Replace lost oil.



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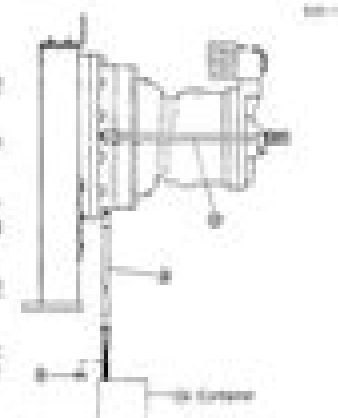
15. Drive Motor Oil Drain

Note: Drain gear oil from the front and rear shafts first motor (1), using the following procedure:

1. Position a clean oil container, remove drain cap (2) from hose (3), and drain gear oil. Oil capacity: 1.8 gal. (7 l).
2. After gear oil is completely drained, disconnect hose (3), (2) assemblies, insert drain plug into the ports.

Note: Check the oil level in 7 minutes, stop it for later use. Replace lost oil.

Note: Before disconnecting hose (3), (2) assemblies, label them to prevent errors during reassembly.



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16. Drive Motor Removal

1. Attach a sling to the motor (1), and support the motor with the sling and a hoist.
2. Remove bolts (3) and the motor assembly.

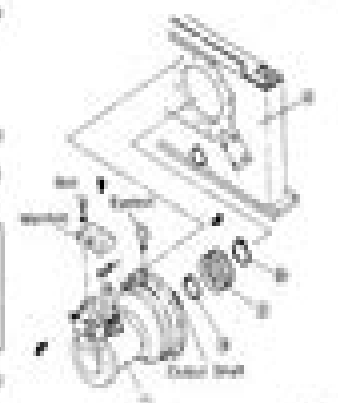
Motor assembly weight: 575.2 lbs (260 kg)

3. Place a wooden block in a desired place, and lower the motor into the block.
4. Remove strap ring (2), pinion (2), and spacer (3) from the motor output shaft.

CAUTION

Do Not Damage The Motor 1 Output Shaft Or Pinion 1 Spins.

5. Remove the bolts and withdraw the manifold from motor (1).



8301-10-0002.0

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**American Railway Engineering
Association, Association of American
Railroads. Signal Section**

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