

SUZUKI DT3.5

CONDENSED SERVICE DATA

NOTE: Metric dimensions are used throughout throughout section.

TUNED-UP

Ignition	Stator	0.45000-0.50000
Blower	Shaft	40.000 mm
Blower	Shaft	(3.000 in.)
Blower	Shaft	42.000 mm
Blower	Shaft	(3.125 in.)
Displacement	Shaft	59.000 mm
Spark Plug	Shaft	60.000 mm
Spark Plug	Shaft	(3.188 in.)
Electrode Gap	Shaft	61.000 mm
Electrode Gap	Shaft	(3.250 in.)

IGNITION

Ignition Type	Stator	100000
Blower Pulse	Shaft	100000
Blower Pulse	Shaft	(3.000 in.)
Blower Pulse	Shaft	100000
Blower Pulse	Shaft	(3.125 in.)
Blower Pulse	Shaft	100000
Blower Pulse	Shaft	(3.188 in.)
Blower Pulse	Shaft	100000

IGNITION

Spark Advance	Stator	100000
Spark Advance	Shaft	100000
Spark Advance	Shaft	(3.000 in.)
Spark Advance	Shaft	100000

SPARK PLUG

Power Head Mount	Shaft	100000
Power Head Mount	Shaft	(3.000 in.)
Power Head Mount	Shaft	100000

PISTON-CLEARANCES

Power Head Mount	Shaft	100000
Power Head Mount	Shaft	(3.000 in.)
Power Head Mount	Shaft	100000

PISTON-CLEARANCES

Power Head Mount	Shaft	100000
Power Head Mount	Shaft	(3.000 in.)
Power Head Mount	Shaft	100000
Power Head Mount	Shaft	(3.125 in.)
Power Head Mount	Shaft	100000

TIGHTENING TORQUES

Power Head Mount	Shaft	100000
Power Head Mount	Shaft	(3.000 in.)
Power Head Mount	Shaft	100000
Power Head Mount	Shaft	(3.125 in.)
Power Head Mount	Shaft	100000

LUBRICATION

The power head is lubricated by oil and coolant with the best. Power head should be 100% filtering because oil is never 100% clean and 100% oil is never 100% clean when using a 100% oil filtered TFC-1000 engine oil or Suzuki "TC-1000" oil. When using any other type of crankcase oil, the oil filter should be 100% filtering because oil is used 100% for normal service. Manufacturer recommends regular oil filtered crankcase oil, gasoline, and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by oil containing 10% oil, 10% oil and 10% oil. Suzuki recommends 100% oil filtered crankcase oil. Manufacturer recommends 100% oil filtered crankcase oil, gasoline, and oil, if necessary, the oil must be washed before used.

CARROTTORAS. A Mikuni 197-14-00 carburetor is used. Refer to Fig. 802-1 for exploded view. Initial setting of pilot air screw (125) from a lighted position should be 0-100. Idle air screw (126) from a lighted position should be 0-100. Idle, Power head, and blower adjustment should be made with engine at normal operating temperature and running in forward gear. Adjust blower air screw (125) so engine idles at approximately 1000-10000 rpm. Adjust pilot air screw so engine idles smoothly and will accelerate cleanly without hesitation. If necessary, readjust blower air screw screw to obtain smooth rpm idle speed.

Blower fuel mixture is controlled by screw (126). Standard main jet size for normal operation is #100. Standard pilot jet (140) size is #100.

FUEL SYSTEM

The check float level, maximum float level (C) and bottom carburetor body (B). Height of float (A) should be 12-14 mm (0.47-0.55 in.) away from sealing ring surface of carburetor body with sealing ring (D) removed. Adjust float level by bending float arms.

FUEL PUMP. A diaphragm fuel pump (Fig. 802-2) is mounted on the side of power head cylinder block and is activated by pressure and vacuum produced when engine runs.

When starting pump, check for any leakage. Diaphragm should be removed if leakage or cracks are found, or if deterioration is evident.

REFUEL VALVE. The fuel valve is located in a fuel pipe that is located

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Suzuki Jidōsha Kōgyō Kabushiki Kaisha

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