

## Removal

**WARNING!**  
- For all service procedures that may involve the airbag system, follow the appropriate safety procedures. See the information referred to in "Air Bag System".  
- Always disconnect the airbag voltage supply connector before working on any airbag or steering column component. Disconnecting the battery ground strap before disconnecting any part of the electrical system, always disconnect the battery ground strap.  
- Disconnect battery ground strap.  
- Bring wheels into straight-ahead position to ensure spiral spring in **steering wheel** will not be damaged.  
- Disconnect airbag voltage supply connector (arrow 1), located on passenger side, above electronic control box.

### Image A

- Remove airbag unit from left and right sides of **steering wheel** with Torx T30 tool (Sleek-On/PTCNOA or equivalent).

### Image B

- Tilt airbag unit down.

### Image C

- Remove airbag unit connector safety clamp (arrow -A-).
- Disconnect airbag unit connector (arrow -B-) and remove airbag unit.
- Pivot steering column length adjustment lever down, and pay attention spring clip off with small screwdriver.
- Remove lever.

### Image D

- Loosen socket-head bolt.
- Remove tilt adjustment lever.

### Image E

- Remove steering column trim screw (arrow).

### Image F

- Remove upper steering column trim.
- Unclip airbag unit connector (arrow) from housing and disconnect.

### Image G

- Ensure **steering wheel** is in straight-ahead position.
- Remove **steering wheel** nut and remove steering wheel.

**NOTE:** Beginning in August 1991, a different style of screw is used for the steering column switch clamp.

### Up to August, 1991

- Loosen steering column switch clamp.

### Image H

- Disconnect steering column switch connector.
- Remove steering column switch assembly with lower trim.
- Unclip housing from instrument panel and remove.

### From August, 1991

- Using a 4 mm hex wrench, loosen hexagonal screw, being careful not to scratch trim cover.

### Image I

- Disconnect steering column switch connector.
- Remove steering column switch with lower trim.
- Unclip housing from instrument panel and remove.

### Image J

- Remove trim screws -2-.
- Remove trim molding -1-.

### Image K

- Remove instrument cluster mounting screws (arrow).
- Carefully pull instrument cluster from instrument panel.
- Disconnect electrical connectors and remove instrument cluster.

## Removal

**NOTE:** The ignition and starter switch and lock housing is shown removed from instrument panel for illustration purposes only.

- Remove connector from ignition/starter switch.
- Remove lock housing cable cover for shift-lock.
- Clean locking compound from screws.

### Image L

- Remove screws (arrow).

### Image M

- Remove ignition and starter switch from lock housing by pulling outward in direction of arrow.

## Installation

- Turn ignition and starter switch to OFF position.
- Insert ignition and starter switch into lock housing until seated.
- Apply locking compound to screws, install and tighten.

### Image I



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# 1994 Audi 100 Throttle Switch Manual

**Roman Wölfel**

## 1994 Audi 100 Throttle Switch Manual:

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