



INTERNATIONAL ENGINE BLOCK AND ATTACHING PARTS

To order complete engine see page 5
Also see service sheet 5000

REF.	PART. NO.	DESCRIPTION	RESTD.
1	505	BLOCK ASSEMBLY - cylinder, standard bore (see ref. 70)	1
10	26	PLUG - exhaust, expansion	1
11	20258	SHIM - rear bearing plate, .000" to .025" thick	0.000
12	308	SCREW - 3/8" x 1-1/4" NC, hex	5
13	22278	SHIM - crankshaft, rear (standard)	1
14	20280	WASHER - thrust, crankshaft bearing	1
15	20287	GASKET - bearing plate	1
16	20289	PLATE - bearing plate (does not include bearing)	1
17	20270	BEARING - crankshaft, 3/4" (service part is 5107)	1
18	20271	SEAL - bearing plate	1
19	20272	PIN - main bearing 2000	1
20	21	LOCK WASHER - 3/4" bearing plate	1
21	24246	TUBE - oil, crankcase	1
22	20287	INSERT - valve seat, intake	1
23	20274	INSERT - valve seat, exhaust	1
24	20292	GUIDE - valve	1
25	20295	BEARING - crankshaft front (standard)	1
26	20292	GASKET - valve guide, intake	1
27		BLOCK ASSEMBLY - stem 14482 (includes cylinder and crankcase, all bearings, crankshaft, camshaft, timing gear, governor gear case, connecting rods, pistons, piston rings, valves, oil pump and breather tubes)	1
28	505*	BLOCK ASSEMBLY - stem 14483 (includes cylinder and crankcase, all bearings, crankshaft, camshaft, timing gear, governor gear case, connecting rods, pistons, piston rings, valves, oil pump and breather tubes)	1
29	20243	SPRING - breaker valve	1
30	20244	VALVE - breaker	1
31	20245	SPLIFLE - breaker	1
32	2010	WASHER - 1/4"	1
33	20247	WASHER - 1/4" copper	1
34	20248	WASHER - 5/16"	1
35	20250	COVER - valve	1
36	20251	COVER - valve hatch breather port	1
37	20252	GASKET - valve cover	1
38	522	SCREW - head, 5/16" - 18 x 3"	1
39	523	SCREW - head, 5/16" - 18 x 1-1/8"	1
40	20254	WASHER - copper 3/8"	1
41	20255	GASKET - cylinder head	1
42	24249	HEAD - L.H. No. 2	1
43	24250	HEAD - R.H. No. 1	1
44	20258	BEARING - crankshaft, rear .000" to .025" thick (standard)	1
45	20260	BEARING - crankshaft, rear .000" to .025" thick (standard)	1
46	20261	BEARING - crankshaft, rear .000" to .025" thick (standard)	1
47	7	PLUG - case hole	1
48	102	SCREW - valve cover 3/4" x 1-3/4" hex	1
49	20253	ROTOR - valve spring	1
50	20256	DAFFET - valve standard	1

*See service sheet block 5000

Ingersoll 446 Parts Manual

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