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BOSCH CNC ALPHA 2
Operating Instructions

Page

INTRODUCTION	
Program	
Control Operating Panel	displaying keys, modes of operation, conditions, etc.
Manual Positioning and Operating	displaying displaying operating elements
MANUAL OPERATING INSTRUCTIONS	

Transfer to Reference Point	displaying keys and operating elements on
Positioning Axes Manually	displayed (prior)
	displaying
Manual Home Setup	displaying positioning of workpiece HMI (display)

TOOL IDENTIFICATION	Control display on the Operating Panel
TOOL MANAGEMENT - TEACH IN	displaying displaying LK, L2 workpiece displaying LK, L2 segments

EDIT MODES	
Program Monitor	displaying, defining, inserting words displaying, defining, inserting memory displaying part programs
Operator via Monitor	displaying part programs
Program Input via the Operating	part programs
program editor/interpreter	part programs LK/L2/WORK part programs LK/L2 segments

Subprogram Call-Up (CALLUP)	subprogram LK/L2/WORK subprogram LK/L2 segments
NCB Selection	displaying, defining, inserting words displaying, defining, inserting blocks
Unconditional/Conditional jumps (JUMP/JCN)	displaying, defining, inserting words displaying, defining, inserting blocks

EDIT MODES (cont.)	displaying, defining, inserting words displaying, defining, inserting blocks
AUTOMATIC PROGRAM ACTIVATION	Program Call-Up by Block Number Program Number, Program List

SWITCHABLE FUNCTIONS	
Block Number	displaying, defining, inserting words displaying, defining, inserting blocks
Feature Definition	displaying, defining, inserting words displaying, defining, inserting blocks
Transfer Words	displaying, defining, inserting words displaying, defining, inserting blocks

DISPLAYS	
	displaying, defining, inserting words displaying, defining, inserting blocks
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Bosch Alpha Operators Manual

JS Bruner

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