

- Lower CT 24 open sleeve and connect rubber sleeve onto CTB-01 CTB to 24 fitting of oil pan breather assembly.
- Install breather tube flange bolt and 10 torqued washer. Tighten bolt to standard torque (page 192).

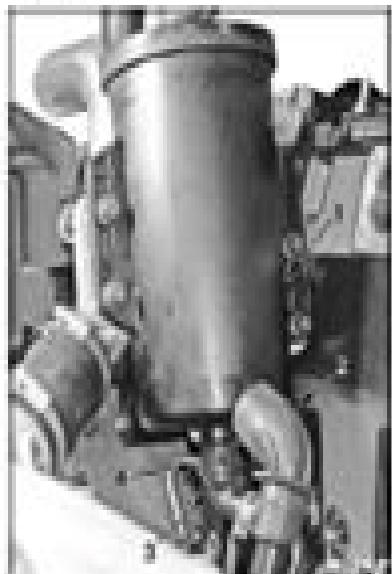


Figure 610: Tube connection on breather filter assembly

1. Breather filter assembly
2. CT 24 open sleeve
3. Rubber sleeve
4. CTB-01 CTB to 24

- Lower CT 24 open sleeve and connect rubber sleeve onto breather filter assembly. Tighten sleeve.
- Connect 100 degree elbow onto breather filter assembly.

Breather tube and valve cover adapter



Figure 611: Valve cover adapter O-ring

1. Inspect valve cover adapter O-ring and replace if necessary.



Figure 612: Breather tube and valve cover adapter

1. Breather tube
2. 100° (1) x 100° (2) x 100° (3) x 100° (4) torqued washer (5)
3. Valve cover adapter
4. CTB-1 1/2 fitting (6)
5. Breather filter assembly

1. Position valve cover adapter.
2. Install two 10x20x0.8MM hex bolts and two 10 x 14.3 torqued washers. Tighten to standard torque (page 192).
3. Slide one end of breather tube with the CTB-1 1/2 fitting onto breather filter assembly.
4. Slide other end of breather tube onto valve cover adapter.
5. Position two torqued CTB-1 1/2 fittings at each end of breather tube. Tighten sleeves until snug.

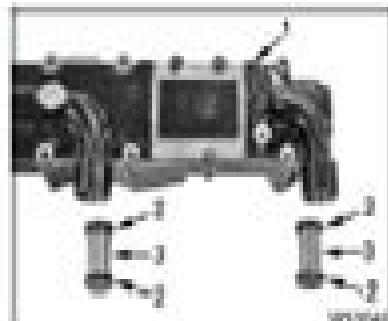


Figure 613: Connecting tubes

1. Engine oil cooler assembly
2. O-ring (1)
3. Tube (2)

1. Lubricate two new O-rings with clean engine oil and install onto tube of the tubes. Refer to the tube table.
2. Slide two tubes into engine oil cooler assembly. Slide other end of tubes into oil filter base assembly. Oil filter base assembly and engine oil cooler assembly will be treated as a connected unit.



Figure 614: Oil filter base assembly O-rings

1. Lubricate these O-rings with engine oil before assembly or reassembly (page 196) and install onto baseplate of oil filter base assembly.

CAUTION: To prevent component damage, install engine oil cooler and oil filter base together as an assembly.

2. On a clean surface, align oil filter base assembly with engine oil cooler assembly.



Figure 615: Oil cooler gasket

3. On engine, install two oil cooler gaskets. Position as shown.

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Puja Mehta

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Chilton's Diesel Engine Service Manual, 1984 John H. Weise,1984 Operator's, Organizational, Direct Support and General Support Maintenance Manual Including Repair Parts List for Grinding Machine, Valve Face, Model K403C and K500C, (K.O. Lee Co.), (NSN 4910-00-540-4679). ,1989 **Chilton's Truck and Van Repair Manual** Chilton Automotive Books,1980 **Operator, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts List for Grinding Kit, Valve Seat (K O Lee Co, Inc) (4910-00-060-9983).** ,1989 **Public Works Manual** ,1998 **Fleet Owner** ,1997 *Go - Transport Times of the West* ,1976 **Commerce Business Daily** ,1998-07
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Table of Contents Manual Repair Engine International Dt466e

1. Understanding the eBook Manual Repair Engine International Dt466e
 - The Rise of Digital Reading Manual Repair Engine International Dt466e
 - Advantages of eBooks Over Traditional Books
2. Identifying Manual Repair Engine International Dt466e
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Manual Repair Engine International Dt466e
 - User-Friendly Interface
4. Exploring eBook Recommendations from Manual Repair Engine International Dt466e
 - Personalized Recommendations
 - Manual Repair Engine International Dt466e User Reviews and Ratings
 - Manual Repair Engine International Dt466e and Bestseller Lists

5. Accessing Manual Repair Engine International Dt466e Free and Paid eBooks
 - Manual Repair Engine International Dt466e Public Domain eBooks
 - Manual Repair Engine International Dt466e eBook Subscription Services
 - Manual Repair Engine International Dt466e Budget-Friendly Options
6. Navigating Manual Repair Engine International Dt466e eBook Formats
 - ePUB, PDF, MOBI, and More
 - Manual Repair Engine International Dt466e Compatibility with Devices
 - Manual Repair Engine International Dt466e Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Manual Repair Engine International Dt466e
 - Highlighting and Note-Taking Manual Repair Engine International Dt466e
 - Interactive Elements Manual Repair Engine International Dt466e
8. Staying Engaged with Manual Repair Engine International Dt466e
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Manual Repair Engine International Dt466e
9. Balancing eBooks and Physical Books Manual Repair Engine International Dt466e
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Manual Repair Engine International Dt466e
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Manual Repair Engine International Dt466e
 - Setting Reading Goals Manual Repair Engine International Dt466e
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Manual Repair Engine International Dt466e
 - Fact-Checking eBook Content of Manual Repair Engine International Dt466e
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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