

# SUZUKI

SUZUKI AMERICA CORPORATION  
3251 E. Imperial Way  
P.O. Box 1100  
Brea, California 92621

## SUZUKI DT2

To determine model and year of manufacture of Suzuki outboard motors, refer to numbers located on motor clamp bracket. The first six characters indicate the model and second six characters are motor serial number. The first character of serial number indicates year of manufacture. The years 1977, 1978 and 1979 are identified by the letters "C," "D" and "F" respectively. Starting with 1980, the first number in serial number corresponds with model year. For example, if first number in serial number is 1, model year is 1981.

## CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

### TUNE-UP

Hp/rpm .....	24500
Bore .....	41.0 mm (1.614 in.)
Stroke .....	37.8 mm (1.488 in.)
Displacement .....	50 cc (3.05 cu. in.)
Spark Plug:	
NGK .....	825HS
Electrode gap .....	0.5-0.6 mm (0.020-0.023 in.)
Magneto:	
Breaker point gap .....	0.3-0.4 mm (0.012-0.016 in.)
Carburetor:	
Make .....	Mikuni
Model .....	VM-11-10
Fuel/Oil Ratio .....	See Text

### SIZES—CLEARANCES

Piston Ring End Gap .....	0.10-0.25 mm (0.004-0.010 in.)
Piston to Cylinder Clearance .....	0.053-0.060 mm (0.0021-0.0024 in.)
Piston Pin Diameter .....	11.996-12.000 mm (0.4723-0.4724 in.)

### SIZES—CLEARANCES CONT.

Crankshaft Runout at Main Bearing Journal (Max.) .....	0.03 mm (0.0012 in.)
Connecting Rod Small End Side Shake (Max.) .....	3.0 mm (0.118 in.)

### TIGHTENING TORQUES

Cylinder Head .....	8-12 N·m (6-9 ft.-lbs.)
Crankcase .....	8-12 N·m (6-9 ft.-lbs.)
Reed Plate .....	0.5-0.75 N·m (4.5-6.6 in.-lbs.)
Flywheel Nut .....	40-50 N·m (30-37 ft.-lbs.)
Standard Screws:	
5 mm .....	2-4 N·m (18-36 in.-lbs.)
6 mm .....	4-7 N·m (36-62 in.-lbs.)
8 mm .....	10-16 N·m (89-141 in.-lbs.)
10 mm .....	22-35 N·m (195-310 in.-lbs.)

# 1997 Suzuki Dt15c Service Manual

**Suzuki Motor Corporation  
(Hamamatsu)**



## 1997 Suzuki Dt15c Service Manual:

**Suzuki Outboard Motor** ,1987     Suzuki Suzuki, Motor Co. Ltd,1977     Suzuki: Service Manual Suzuki Motor Corporation (Hamamatsu),     **Suzuki Service Manual** Suzuki Jidosha Kogyo Kabusjiki Kaisha. International Service Department,197?     Suzuki VS1400 93-97 Service Manual Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1992 This manual is suitable for experienced mechanics as well as apprentice mechanics and do it yourself mechanics     Suzuki DT 3.5 Service Manual ,1979     Suzuki GSF600 & 1200 Bandit Fours Service & Repair Manual Matthew Coombs,Phil Mather,2001 Inside this manual the reader will learn to do routine maintenance tune up procedures engine repair fuel and exhaust ignition brakes suspension and steering electrical systems and more     *Suzuki Service Manual* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971     Suzuki DT9.9/16 Service Manual ,1984     *Suzuki Service Manual, Model TS250R*. Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971     *Suzuki Service Manual, Model TS 185* Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1971     **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Overseas Marketing Division,1976     **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Export Service Section,1974     **Suzuki DT25 Service Manual** Suzuki Motor Co,1976     **Suzuki Carry Da63t Electrical Service Manual & Diagrams** James Danko,2011     **Suzuki LT-F250 Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Motorcycle Technical Service Department,1992     **Suzuki TL1000S, TL1000R & DL1000 V-Strom '97 to '04** Matthew Coombs,2016-03-15 Complete coverage for your Suzuki TL1000S covering TL1000S TL1000R and DL1000 V Storm models for 1997 to 2004 Routine Maintenance and servicing Tune up procedures Engine clutch and transmission repair Cooling system Fuel and exhaust Ignition and electrical systems Brakes wheels and tires Steering suspension and final drive Frame and bodywork Wiring diagrams Reference Section With a Haynes manual you can do it yourself from simple maintenance to basic repairs Haynes writes every book based on a complete teardown of the vehicle We learn the best ways to do a job and that makes it quicker easier and cheaper for you Our books have clear instructions and hundreds of photographs that show each step Whether you re a beginner or a pro you can save big with Haynes Step by step procedures Easy to follow photos Complete troubleshooting section Valuable short cuts Color spark plug diagnosis     **Suzuki Service Manual** Suzuki Jidōsha Kōgyō Kabushiki Kaisha,1970\*     **Suzuki Service Manual [for] Suzuki GT380** Suzuki Motor Co. Ltd,1972     Suzuki Carry & Every English Factory Service Manual James Danko,2008-05 For Suzuki Carry Every Van owners here is your new Carry Every Factory Service Manual never before available in English Vehicle Types All including Specialty Vehicles Jacking Positions Vehicle Engine Decoding Vehicle Data Body Chassis Frame Steering Front Suspension Rear Suspension Differential Diff Lock Exhaust System Engine Cooling Fuel System Tune Up Procedure Ignition system Electronic Conventional Starter System Circuits Charging System Manual Transmission 2WD 4WD Electrical Full Brake down Schematics Brake System Engine Complete Overhaul Measurement Conversion Chart Enjoy the book and there are

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