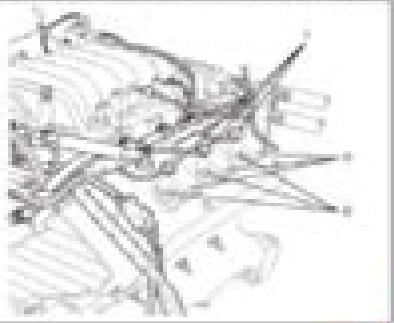


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Legend:

- (1) Oil Pan
- (2) Generator
- (3) Auto Transducer
- (4) Water Pump
- (5) Cooling Fan Pulley
- (6) Power Steering Oil Pump
- (7) Drive Belt
- (8) Air Conditioner Compressor

- (9) Remove power steering oil pump pulley.
- (10) Remove fan pulley and bracket assembly.
- (11) Remove idler pulley assembly.
- (12) Remove auto transducer assembly.
- (13) Remove crankshaft pulley using 6-8840-01101-0 counter-clockwise.
- (14) Remove timing belt covers from the right hand side in the left hand side in order.
- (15) Remove engine oil assemblies for the left side.



Legend:

- (1) Ignition Coil Connectors
- (2) Belts
- (3) Ignition Coil Assemblies

- (16) Remove cylinder head cover assembly.

Installation

1. Install cylinder head.
2. Clean the new cylinder head gasket and cylinder head.
3. Apply sealant (GASKIT 2000 or equivalent) to head gasket (0.5 mm x 8 right pieces of coated area of crankshaft bearing on front and rear sides).

- 4. The cylinder head cover must be installed within 8 hours after cylinder reassembly to prevent premature hardening of sealant.

- 5. Tighten bolts to the specified torque.

Torque - 8 Nm (0.8 Kgm or 7 lb-in)



6. Install cylinder coil assemblies and tighten the timing bolts to the specified torque.
7. Torque - 8 Nm (0.8 Kgm or 7 lb-in)
8. Install timing belt covers from left hand side to right hand side, and tighten the timing bolts and nut to the specified torque.
9. Torque - 10 Nm (1.0 Kgm or 8.8 lb-in)
10. Install crankshaft pulley and tighten the timing belt using 6-8840-01101-0 counter-clockwise.
11. Tighten the timing belt to the specified torque.
12. Torque - 10.5 Nm (1.1 Kgm or 9.2 lb-in)

Removal



Legend:

- (1) Engine Assembly
- (2) Crankshaft Pulley
- (3) Timing Belt Cover
- (4) Timing Belt
- (5) Connecting rod cap
- (6) Oil Pump
- (7) Oil galleries
- (8) Oil Pump Assembly
- (9) Cylinder Body Side Bolt
- (10) Oil Galleries
- (11) Flywheel
- (12) Rear Oil Seal Transducer
- (13) Connecting Rod Cover
- (14) Crankshaft Main Bearing Cap
- (15) Crankshaft and Main Bearing

1. Remove engine assembly.
 - Refer to removal procedure for Engine Assembly in this manual.
2. Remove timing belt.
 - Refer to removal procedure for Timing Belt in this manual.
3. Remove cylinder assembly.
 - Refer to removal procedure for Oil Pump in this manual.
4. Remove cylinder body side bolts.
5. Remove oil gallery.
6. Remove flywheel.
7. Remove rear oil seal transducer.
 - Refer to removal procedure for Rear Oil Seal in this manual.



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