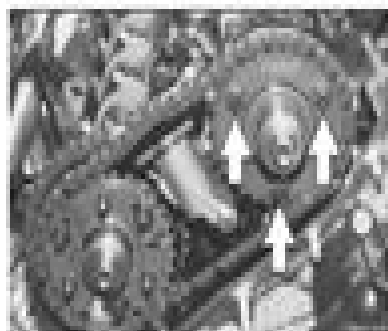
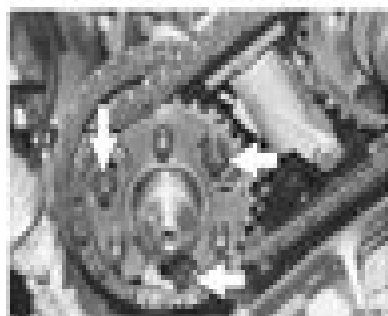




- Remove spring plate (A).



- Remove intake camshaft sprocket mounting studs (arrows) and remove spring plate (labeled FRONT).



- Remove Torx screws from exhaust camshaft sprocket (arrows).



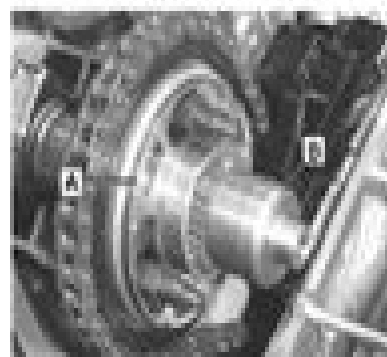
- Lift off exhaust and intake sprockets together with secondary chain, thrust spacer (A) and splined shaft (B).

CAUTION

Splined shafts for both intake and exhaust camshafts share the same part number. Remove and mark used



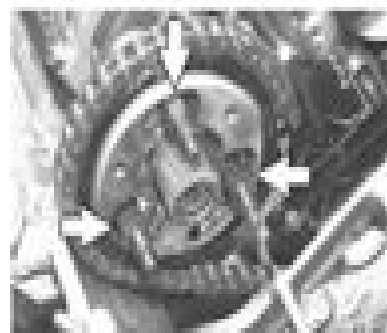
splined shafts in order to reinstall in original locations.



- Remove exhaust camshaft splined sleeve (A) and shaft (B).



- Remove secondary chain tensioner mounting bolts (arrows). Remove tensioner while keeping locking pin in place.



- Remove primary chain sprocket mounting studs (arrows) on exhaust camshaft.



- Lift primary chain sprocket off exhaust camshaft. Remove sprocket from chain.

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