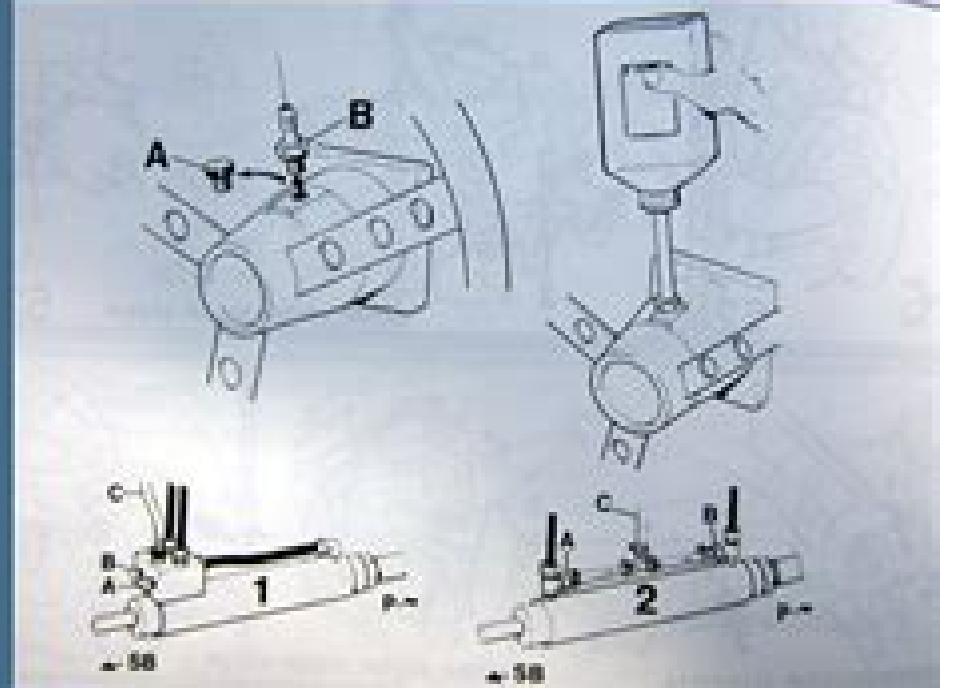
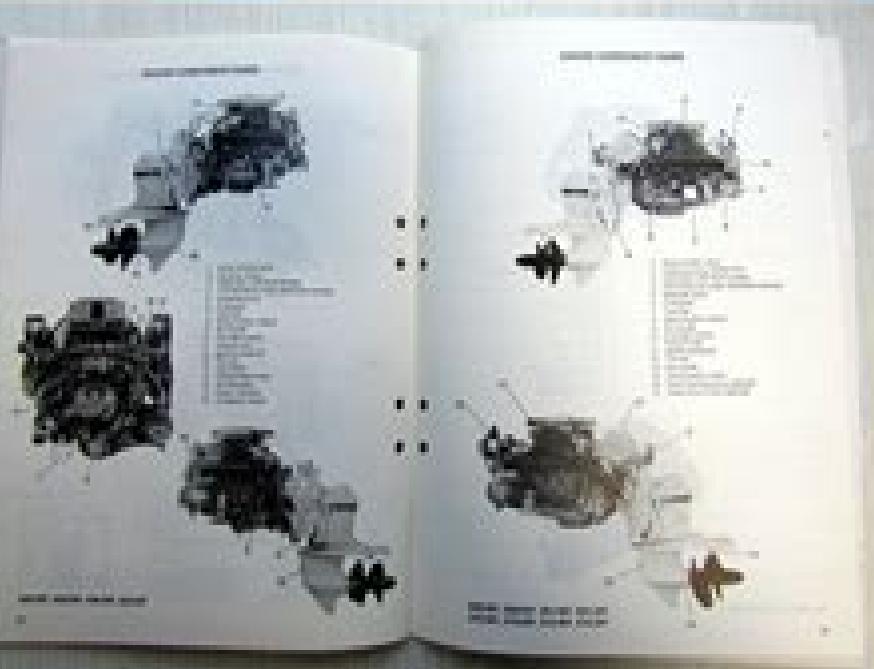
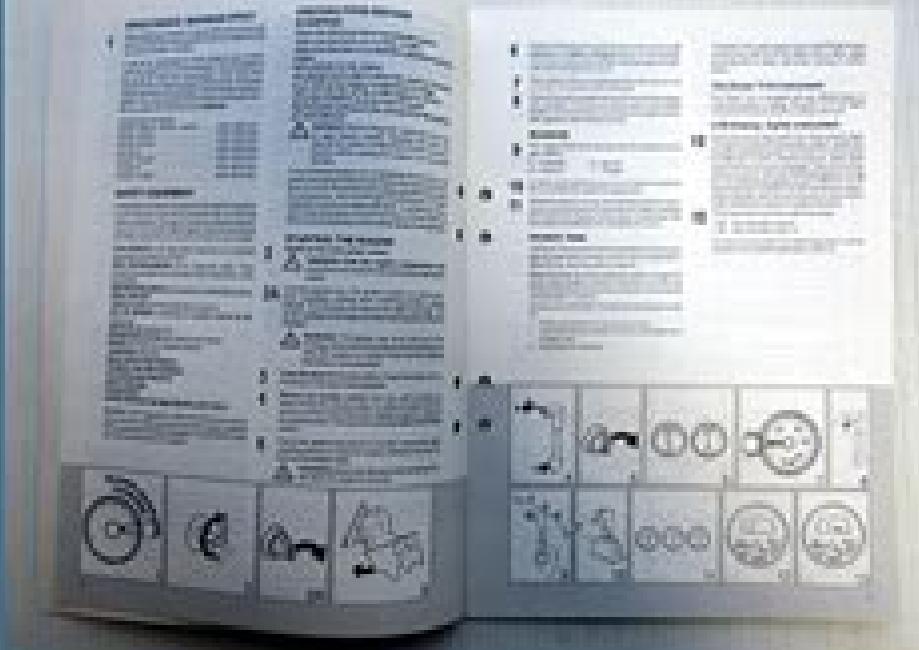


**Owner's Manual**



# Volvo Penta Sp Service Manual

**Terry C. Jones**

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