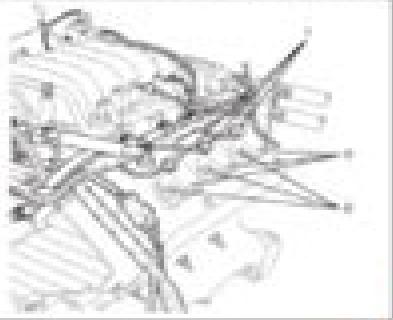


# Holden Jackaroo 1991-2006 Workshop Manual

## Legend

- (1) Oil Pan
- (2) Generator
- (3) Auto Transducer
- (4) Water Pump
- (5) Cooling Fan Pulley
- (6) Power Steering Oil Pump
- (7) Drive Belt
- (8) Air Conditioner Compressor

- (9) Remove power steering oil pump pulley.
- (10) Remove fan pulley and bracket assembly.
- (11) Remove idler pulley assembly.
- (12) Remove auto transducer assembly.
- (13) Remove crankshaft pulley using 6-8840-01010-0 counter-clockwise.
- (14) Remove timing belt covers from the right hand side in the left hand side in order.
- (15) Remove engine oil assemblies for the left side.



## Legend

- (1) Ignition Coil Connectors
- (2) Belts
- (3) Ignition Coil Assemblies

- (16) Remove cylinder head cover assembly.

## Installation

- 1. Install cylinder head.
- 2. Clean the new cylinder head gasket and cylinder head.
- 3. Apply sealant (GASKIT 2070 or equivalent) to head gasket (0.5 mm x 8 right pieces of coated area of crankshaft bearing on front and rear sides).

- 4. The cylinder head cover must be installed within 8 hours after cylinder reassembly to prevent premature hardening of sealant.

- 5. Tighten bolts to the specified torque.

Torque - 8 Nm (0.8 Kgm or 7 ft-lb)



- 6. Install cylinder coil assemblies and tighten the timing bolts to the specified torque.

Torque - 8 Nm (0.8 Kgm or 7 ft-lb)

- 7. Install timing belt covers from left hand side to right hand side, and tighten the timing bolts and nut to the specified torque.

Torque - 10 Nm (1.0 Kgm or 8 ft-lb)

- 8. Install crankshaft pulley and tighten the timing bolt using 6-8840-01010-0 counter-clockwise nut to the specified torque.

Torque - 107 Nm (11.8 Kgm or 92.8 ft-lb)

## Removal



## Legend

- (1) Engine Assembly
- (2) Crankshaft Pulley
- (3) Timing Belt Cover
- (4) Timing Belt
- (5) Connecting rod cap
- (6) Oil Pump
- (7) Oil galleries

- (8) Oil Pump Assembly
- (9) Cylinder Body Side Bolt
- (10) Oil Galleries
- (11) Flywheel
- (12) Rear Oil Seal Transducer
- (13) Connecting Rod Cover
- (14) Crankshaft Main Bearing Cap
- (15) Crankshaft and Main Bearing

- 1. Remove engine assembly.
- 2. Refer to removal procedure for Engine Assembly in this manual.

- 3. Remove oil pump.
- 4. Refer to removal procedure for Oil Pump in this manual.

- 5. Remove oil pump assembly.
- 6. Refer to removal procedure for Oil Pump in this manual.

- 7. Remove cylinder body side bolts.

- 8. Remove oil galleries.

- 9. Remove flywheel.

- 10. Remove rear oil seal transducer.

- 11. Refer to removal procedure for Rear Oil Seal in this manual.



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