

CNC LASER MACHINE[®]
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PROGRAMMING MANUAL

AMADA

Amada Laser Programming Manual

**American Society of Tool and
Manufacturing Engineers**

Amada Laser Programming Manual:

Computer Applications in Near Net-Shape Operations Andrew Y.C. Nee, Soh K. Ong, Yun G. Wang, 2012-12-06

Having edited Journal of Materials Processing Technology previously entitled Journal of Mechanical Working Technology for close on 25 years I have seen the many dramatic changes that have occurred in the materials processing field. Long gone are the days when the only materials processing carried out was virtually the forming of conventional metals and alloys and when the development of a new product or process in a great number of cases called for several months of repetitive trial and error with many mostly intuition or experience based expensive and time consuming modifications being made to the dies until success was achieved. Even when a successful product was formed its mechanical properties in terms of springback and dimensional accuracy thickness variations residual stresses surface finish etc remained to be determined. Bulk forming operations usually required expensive machining to be carried out on the product to impart the required dimensional accuracy and surface finish. Over the years the experience based craft of metal forming has given way to the science of materials processing. With the use of the computer forming operations can be simulated with accuracy to determine the best forming route and the associated forming loads and die stresses and to predict the mechanical properties of the formed product even down to its surface texture.

American Machinist & Automated Manufacturing, 1987 **Welding Design & Fabrication**, 1987 *Sheet Metal Industries*, 1997 **Engineers' Digest**, 1979 *The New School Shop, Tech Directions*, 1989 *Twin Plant News*, 1996 *Machinery and Production Engineering*, 2002 *ASTME Technical Digest* American Society of Tool and Manufacturing Engineers, 1990 **U.S. Industrial Directory**, 1996 **Metalforming** William M. Stocker, 1982 *New Technology Japan*, 1995 **Modern Machine Shop**, 1996 *Technical Digest*, 1990

Machinery Buyers' Guide, 2003 **Predicasts F & S Index United States** Predicasts, inc, 1989 A comprehensive index to company and industry information in business journals *Official Gazette of the United States Patent and Trademark Office*, 1991 *Automotive Manufacturing & Production*, 2000-07 **Thomas Register of American Manufacturers**, 2003 Vols for 1970-71 includes manufacturers catalogs *American Machinist*, 1981

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