



Fig. 186: Front Oil Seal

Courtesy of GENERAL MOTORS COMPANY

17. Install the front engine cover. Refer to [Engine, Front Cover Replacement](#).
18. Install the transfer case. Refer to [Transfer Case Replacement](#).
19. Install the drivetrain and front suspension frame front crossmember. Refer to [Drivetrain and Front Suspension Frame Replacement](#).
20. Remove the engine support fixture. Refer to [Engine Support Fixture](#).
21. Refill the engine oil and install a NEW oil filter. Refer to [Engine Oil and Oil Filter Replacement](#).

## OIL PAN REPLACEMENT (FWD)

## Removal Procedure

1. Drain the engine oil and remove the oil filter. Refer to [Engine Oil and Oil Filter Replacement](#).
2. Support the engine. Refer to [Engine Support Fixture](#).
3. Remove the drivetrain and front suspension frame front crossmember. Refer to [Drivetrain and Front Suspension Frame Replacement](#).

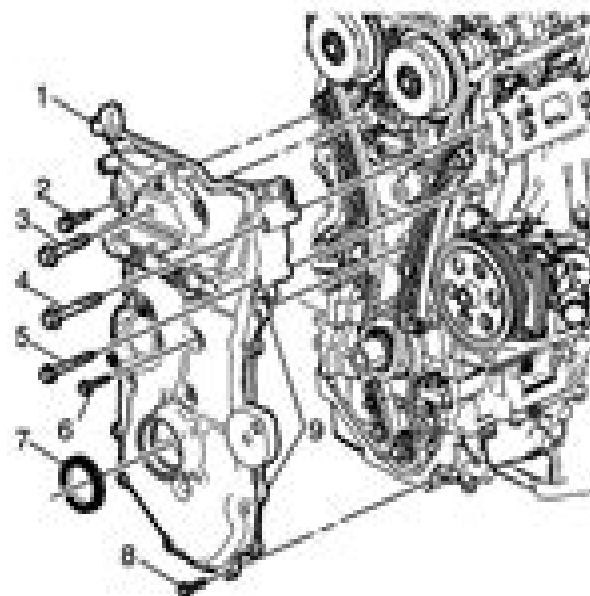


Fig. 186: Front Oil Seal

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4. Remove the front engine cover (1). Refer to [Engine, Front Cover Replacement](#).
5. Remove the front exhaust pipe. Refer to [Exhaust, Front Pipe Replacement \(LTG\)](#).

# Manual Repair Diagram

**War office**



## Manual Repair Diagram:

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web 6lxb 1968 998 6 638 10 450 150 1650 140 1500 150 1700 175 1800 8lxb 1968 1987 8 850 13 940 170 1500 190 1700 3l3 1932 1960 5½ x 7¾ or 139 7mm x 196 85mm

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152 4mm 6 in aspiration natural capacity