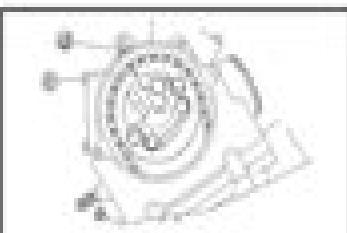


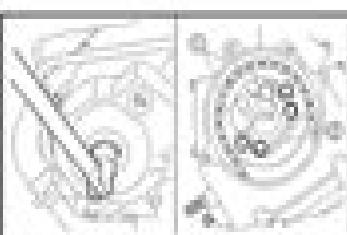
Order	Part	Qty	Notes
13	Cylinder head	1	Refer to "REMOVING THE CYLINDER HEAD AND INSTALLING THE CYLINDER HEAD".
14	Cylinder head gasket	1	
15	Coated pin	2	For installation, reverse the removal procedure.

**REMOVING THE CYLINDER HEAD**

- Align
  - "T" mark on the AC magnets rotor (with the stationary pointer on the AC mag rotor cover)



**TIP:** To position the piston at top dead center (TDC) on the compression stroke, align the "T" mark (2) on the camshaft sprocket with the stationary pointer (3) on the cylinder head, as shown in the illustration.



- Loosen
  - camshaft sprocket bolts (2)
  - decompressor assembly bolts (3)

**TIP:** While holding the AC magnets rotor nut with a wrench, loosen the camshaft sprocket bolts and decompressor assembly bolts.

- Loosen
  - timing chain tensioner cap (4)
- Remove
  - timing chain tensioner (along with the gasket)
  - camshaft sprocket
  - timing chain

**TIP:** To prevent the timing chain from falling into the crankcase, fasten it with a wire.

# 700 Frontrunner Service Manual

**American Motors Corporation**

## 700 Frontrunner Service Manual:

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