

- Lower CT 24 open sleeve and connect rubber sleeve onto CTB-01 CTB to 24 fitting of oil pan. Tighten sleeve.
- Install breather tube flange (1) and 10 torqued washer. Tighten bolt to standard torque (page 192).

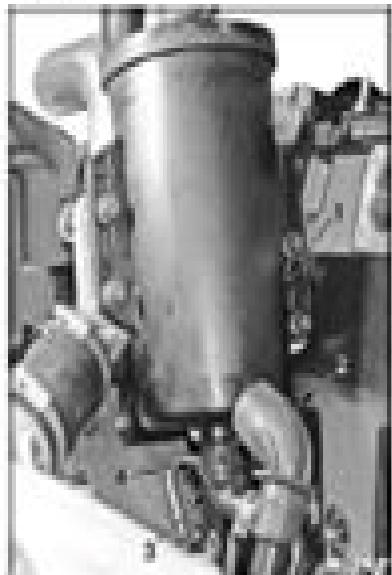


Figure 610: Tube connection on breather filter assembly

1. Breather filter assembly
2. CT 24 open sleeve
3. Rubber sleeve
4. CTB 21-01 sleeve

- Lower CT 24 open sleeve and connect rubber sleeve onto breather filter assembly. Tighten sleeve.
- Connect 101 engine side onto breather filter assembly.

#### Breather tube and valve cover adapter:



Figure 611: Valve cover adapter (brg)

- Inspect valve cover adapter O-ring and replace if necessary.



Figure 612: Breather tube and valve cover adapter

1. Breather tube
2. 101 x 21 x 1.075 mm bolt (1) and 10 torqued washer (1)
3. Valve cover adapter
4. CTB 1-01 sleeve (1)
5. Breather filter assembly

- Position valve cover adapter.
- Install two 10x21x1.075 mm bolts and two 10 x 14.3 torqued washers. Tighten to standard torque (page 192).
- Slide one end of breather tube with the CTB 1-01 sleeve onto breather filter assembly.
- Slide other end of breather tube onto valve cover adapter.
- Position two torqued CTB 1-01 sleeves at each end of breather tube. Tighten sleeves until snug.

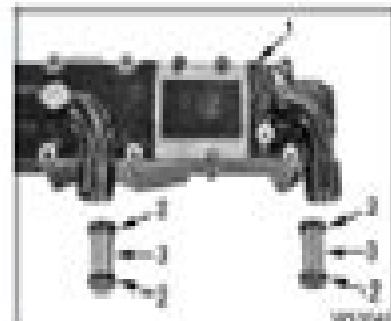


Figure 613: Connecting tubes

1. Engine oil cooler assembly
2. Oil ring (1)
3. Tube (1)

- Lubricate two new O-rings with clean engine oil and install onto tube of the tubes. Refer to the tube table.
- Slide two tubes into engine oil cooler assembly. Slide other end of tubes into oil filter base assembly. Oil filter base assembly and engine oil cooler assembly will be treated as a connected unit.



Figure 614: Oil filter base assembly (brg)

- Lubricate three O-rings with clean engine oil, torque or equivalent (page 196) and install onto baseplate of oil filter base assembly.

**CAUTION:** To prevent component damage, install engine oil cooler and oil filter base together as an assembly.

- On a suitable surface, align oil filter assembly with engine oil cooler assembly.

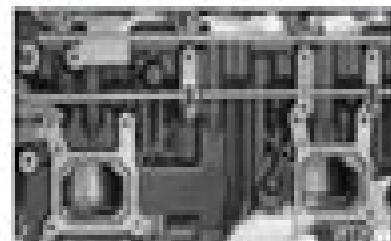


Figure 615: Oil cooler plates

- On engine, install two oil cooler plates. Position as shown.

# Manual Repair Engine International Dt466e

**Lauren Gardner**

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