

Refer to Figure 2.  
Install enough supports (7) under the lower frame (8) to ensure that the track to be removed will clear the ground by 1-2 in (25-50 mm).  
Connect a chain (4) to the bottom end of track (5) and bucket (3).

**⚠ DANGER**  
Keep all personnel away from moving parts while rotating track (5). Serious personal injury or death may result.

21. Start the engine and drive the track (5) to be removed in reverse, while moving the boom (1) and arm (2) up and out at the same time.
22. Stop driving the track (5) when it clears the sprocket (6).
23. Shutdown the engine.

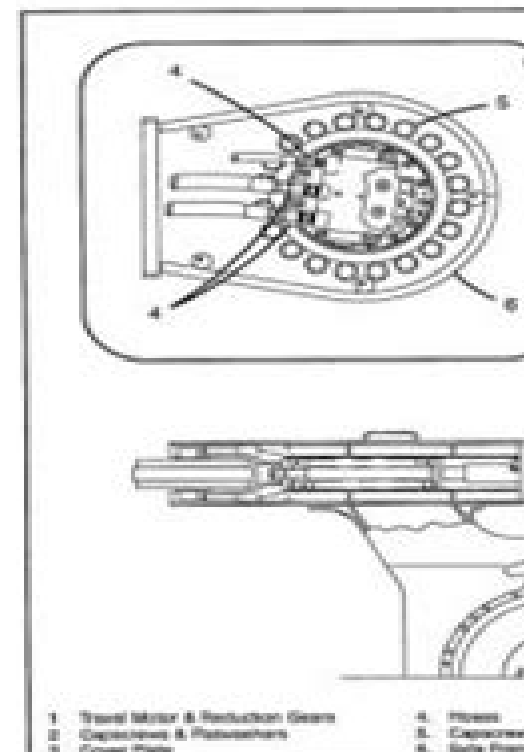


Figure 3  
Travel Motor And Reduction Gears Assembly

24. Turn the key switch to the "ON" position but do not start engine. Make sure the left control console down in the operating position and the function control lockout lever is pushed down to the opening position.
25. Check that the **CONTROLS LOCK** symbol is displayed on the system's control monitor. If **CONTROLS LOCK** symbol is displayed, push & release the **FUNCTION CONTROL LOCK SWITCH** button on the left panel.

# Link Belt Excavator Service Manual 4300q

**Anthony S. Fauci**



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**California Builder & Engineer** ,1999      **Crane Link-belt** FMC Corporation. Crane and Excavator Division,  
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