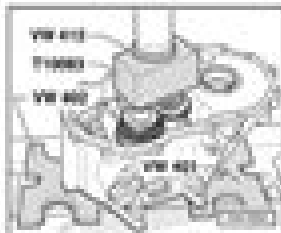
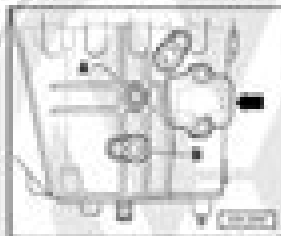


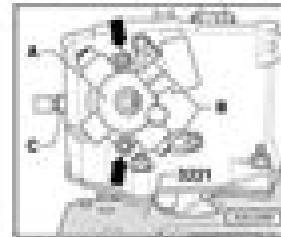
- Fit all the components together into the gearbox housing introducing the guide pin T10079 through the hole through which the gear drive mechanism is fixed to the housing.
- Torques pin T10079.
- Before filling housing with bearings, check that the brackets have locked properly into the movable sleeves.



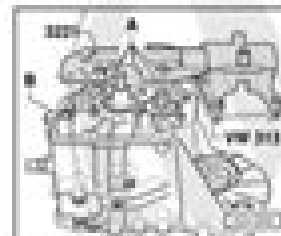
- Carefully slide fit the housing along with the input and secondary shafts.



- Secure pin-A for the splined gear sprocket rod.
- Fit the bush pin-B on the lower part of the gearbox.



- Secure the reverse light switch -C-
- Fit the bush pin-B on the upper part of the gearbox.
- Apply selector plates at 4th speed.
- Apply sealing paste MGA 160 200 evenly on to the sealing surface of the selector rod cap.
- Fit the selector rod along with its cap -A-. Tighten the bolts -arrows-



- Secure the housing for the input and secondary shafts with new bolts -A-.

#### Note:

- Tighten the bolts at the corresponding tightening torque, in steps and diagonally, starting from the centre.
- Tighten the hexagon-head bolt -B- which secures the gear drive mechanism (bracket).



- Fit the differential-A.
- Apply sealing paste MGA 160 200 evenly on to the sealing surface.
- Screw clutch housing to gearbox housing.

# Beetle Engine Manual

**John Harold Haynes, David Horsfall  
Stead**



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The Volkswagen Transporter T4 is a vehicle that will respond to careful regular servicing and is built to a standard that will ensure a long life if this is remembered.

*Volkswagen Beetle, Super Beetle, Karmann Ghia Official Service Manual* Volkswagen of America, 1979. This Volkswagen Type 1 service manual covers Beetles Super Beetles VW Convertibles and Karmann Ghias for the model years 1970 through 1979. Page 4 of cover.

**Volkswagen Beetle, Super Beetle, Karmann Ghia Official Service Manual** Volkswagen of America, inc, 1976.

*Toyota Corolla Service Manual, 1980, 1981, 1982, 1983*, 1983. The Toyota Truck Land Cruiser Owner's Bible TM is the authoritative companion book for your Toyota truck whether it's a heavy hauling pickup rugged off road FJ40 or a new Land Cruiser that's never left pavement. Author veteran truck mechanic and off road expert Moses Ludel has written the only comprehensive source of information for Toyota Trucks and Land Cruisers a history buyer's guide service manual and high performance tuning book all in one. Discover every aspect of Toyota trucks from their origins in 1958 to the latest technological advances. You'll learn tips for buying the right new or used truck and which accessories

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