

## Service Manual

SM17-001-055.00

Torque all mounting hardware per specifications found in the equipment main 10-0 series drawings specified.

Lubricate all bush components as outlined in Operator's Manual.

### To Install The Tip Section Into The Outer Mid Section

**Note:** Refer to Figure 4 for the approximate balance point and weight of the tip section.

Refer to Figure 4.

- Using an auxiliary lifting device, rig straps around the top section of the shaft using 10. Position the straps so that the section is balanced and will not pivot or swing freely.
- If required, install wear shoes (24,25) on outer bracket (27) using cap screws (26,26). Wear shoes (24) may have to be installed after outer bracket (27) is placed in tip section (25).
- Place outer bracket (27) over tip section (25). Align the outer bracket (27) with the alignment label that is on the rear of the tip section (25).
- Slide the tip section (25) into the outer mid section (23) so as to be in the string cut point.
- Loosen section (23) slightly counter to the inside of the outer mid section (23).
- Inspect thickness of wear shoes (24) per specification line in Figure 4. Replace if necessary.

**Note:** Install wear shoes with notch facing forward.

- Install shoes (24), wear shoes (25), and spacers (26) into the outer mid section (23). Torque cap screws to 30-35 ft-lb (40 N-m).
- Change rigging to a single strap at the head machinery (7). Realign to section (25) at the top and the outer mid section (23).
- Inspect thickness of wear shoes (24) per specification line in Figure 4. Replace if necessary.
- Through the upper hole in the outer mid section (23), install the wear shoe (24) with chamber facing forward to the head machinery (7) and fasten.
- Install pins (28) and cap screws (29) to the 2nd sec-

- tion hole (28), wear shoes (25), rollers (26), and spacers (26), and fasten (29) into (28) holes of the outer mid section (23).
- Loosen the tip section (25) in the outer mid section (23) before making the following adjustments.

**Note:** Apply a light coat of Loctite® 242 to threads of spacers and before final adjustment.

- Adjust pin (28), roller (26) and cap screws (29) (26,28), in (28) to increase wear (25) (26,28) to clear clearance per Figure 5. Loosen pin hole (28,28) at the mounting specified clearance.

### To Install The Top Cylinder Assembly Into The Tip And Outer Mid Sections

- If required, assemble roller shoes assembly and roller support assembly.
- Install roller (28) over and onto top cylinder (23).

**Note:** Install cylinder wear shoes as illustrated in Figure 25 located in Figure 4.

- If required, install wear shoes (24,25), caps screws and washers (26,26) into section (23).
- Install roller roller (28), nut and pin (28) pin (28), roller roller (28), roller roller (28), and rollers (28,28) into bracket (28). Do not tighten nut and pin (28) at this time.
- Install bracket (28) on top cylinder (23) and secure with cap screws and washers (26).
- If required, cut a strap point and connect one end to roller bearings into drums.

**Note:** Install roller and bearing assemblies, spacers, rollers, and pin back into their original locations.

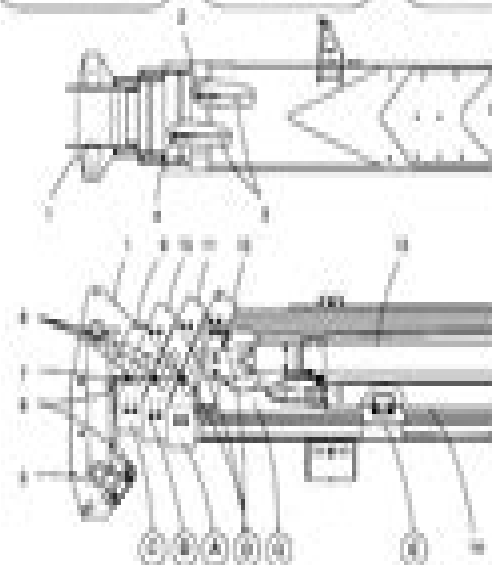
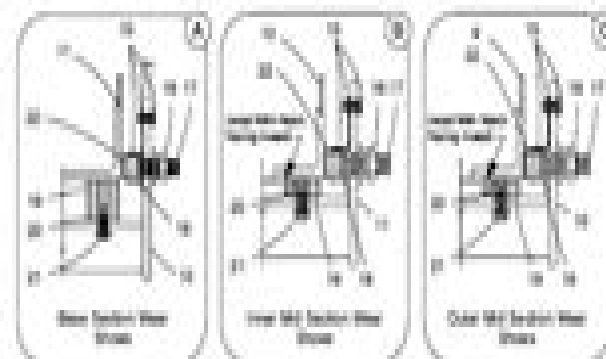
- Install shoes (24), rollers (26), shoes and bearing assemblies (26), and pin (28).

**Note:** After installation of shoes, spacers, rollers and bearing assemblies, and pin, the clearance should be 1/16" to (28) (28) as illustrated in Figure 25 in Figure 4.

- Install rollers (27) and cap screws (29)

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## Service Manual



- |                          |                   |             |
|--------------------------|-------------------|-------------|
| 1 Head Machinery         | 6 Roller          | 11 Pin Hole |
| 2 New Section Wear Shoes | 7 To Section      | 12 Roller   |
| 3 Roller                 | 8 Cap Screw       | 13 Pin      |
| 4 New Outer Shoe         | 9 New Mid Section | 14 New Shoe |

# Link Belt Service Manual

**Lei Huang**

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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