

Service Manual

SM17-001-055.00

Torque of Adjusting Bolts and Lockwashers
Using the torque wrench 10-100 Nm, tighten the bolts and lockwashers.

Loosening of Joint Components (as outlined in Operator's Manual)

To Install The Tie Section Into The Outer Mid Section

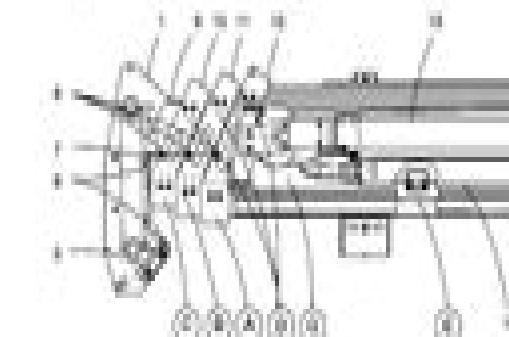
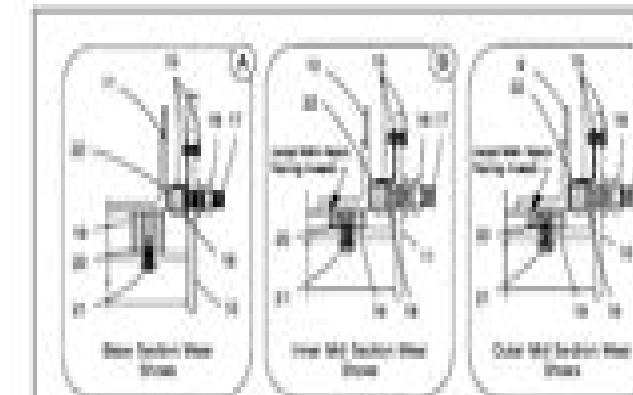
Note: Refer to Figure 1 for the approximate torque and weight of the Tie section.

Refer to Figure 1.

- Using an auxiliary lifting device, lay down the tie section on a flat surface along the longitudinal axis of the tie section (horizontal) and not perpendicular.
- If required, clean the tie section (1000 g of water, 0.1% using ammonium phosphate) and then allow to dry before fitting.
- Fit required seal over sleeve (1000 g of water, 0.1% using ammonium phosphate) and then allow to dry before fitting.
- Push outer bearing (2) into the tie section (3). Press outer bearing (2) into the tie section (3) until the edge of the tie section (3).
- Slide the tie section (3) into the outer mid section (1) so that the bearing (2) is seated.
- At the bottom (4) slightly counterbore the base of the outer mid section (1).
- Apply a torque of 100 Nm (10.0 kgf-m) per specification in Figure 1. **Figure 1** **Diagram**
- After torque has been applied, wash bearing (2) with water.
- Insert sleeve (5), wear sleeve (6), and spacers (7) and lockwashers (8) into the outer mid section (1). Tighten counterbore (4) to 10.0 Nm per specification.
- Change bearing (2) into a sleeve using the heat shrinking (9). Insert tie section (3) at the top and then slide the outer mid section (1).
- Apply a torque of 100 Nm (10.0 kgf-m) per specification in Figure 1. **Figure 1** **Diagram**
- Through the access hole in the outer mid section (1), install the outer sleeve (10) with shoulder facing towards the heat shrinking (9) and fasten.
- Push sleeve (5) and spacers (7) into the tie section (3).
- Push sleeve (5) and spacers (7) into the tie section (3).
- Push sleeve (5) and spacers (7) into the tie section (3).
- Push sleeve (5) and spacers (7) into the tie section (3).

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|------------------|----------------|----------------------|
| 1. Heat Shrink | 2. Tie Section | 3. Outer Mid Section |
| 4. Tie Section | 5. Tie Section | 6. Tie Section |
| 7. Spacers | 8. Lockwashers | 9. Heat Shrink |
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