

Powerhead Disassembly

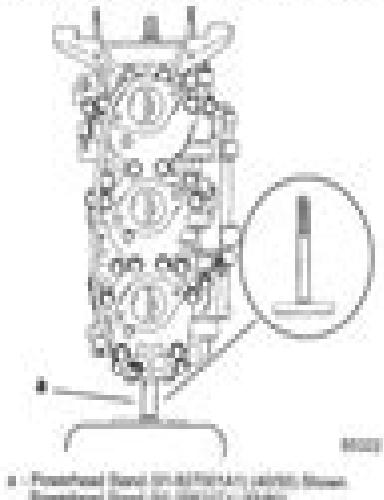
Removing Engine Components

NOTE: Refer to appropriate sections in service manual for removal of individual fuel and electrical sub-assemblies from powerhead.

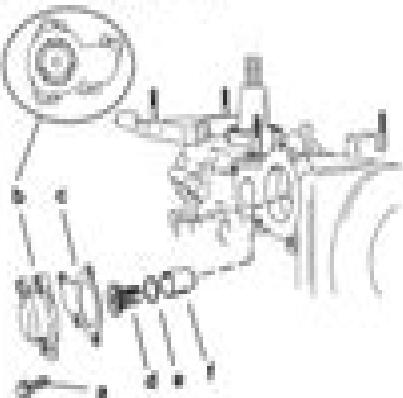
Component/Assembly	Section
Oil	14
Hydrex	14
Base Assembly	14
Trigger Assembly	14
Start Motor	20
Warmer Element	20
Voltage Regulator/Rectifier	20
Fuel Pump	14
Cooler/Heat and Linkage	14
Air Cleaner	14
Fuel Enrichment Valve	20
Oil Pump	14
Weld Cable/Cable Assembly	14
Control Cable/Anchor Bracket	14

NOTE: All coolant and electrical components can be removed and installed as an assembly.

1. Place powerhead in repair stand or on bench.

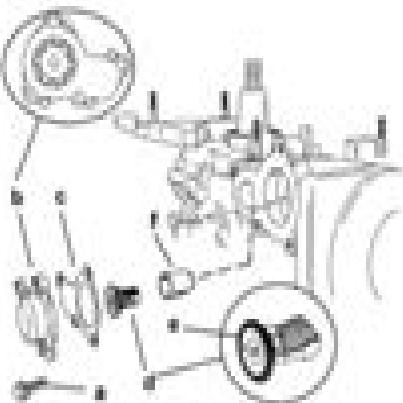


THERMOSTAT ASSEMBLY



SN 00002162 & Below

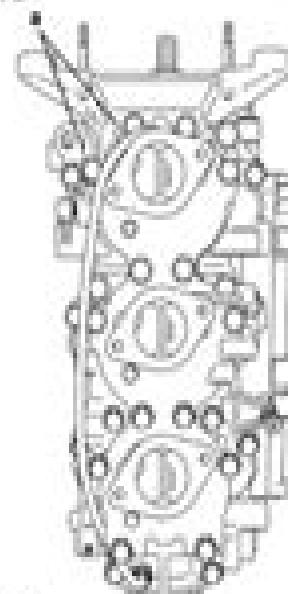
- 1 - Base
- 2 - Thermostat Gasket
- 3 - Thermostat Cover Base
- 4 - Thermostat
- 5 - Base
- 6 - Gasket



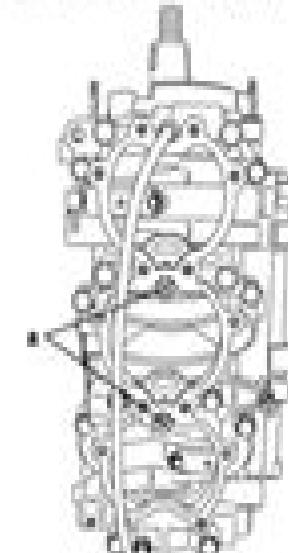
SN 00002163 & Up

- 1 - Base
- 2 - Thermostat Cover
- 3 - Thermostat Cover Base
- 4 - Thermostat
- 5 - Base
- 6 - Gasket

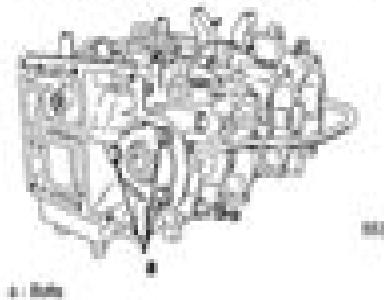
2. Remove intake manifold and head block manifold.



3. Remove check valves and bodies.



4. Place engine on work bench and remove end cap bolts.



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Table of Contents Operating Manual 60 Hp Mercury 2013

1. Understanding the eBook Operating Manual 60 Hp Mercury 2013
 - The Rise of Digital Reading Operating Manual 60 Hp Mercury 2013
 - Advantages of eBooks Over Traditional Books
2. Identifying Operating Manual 60 Hp Mercury 2013
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Operating Manual 60 Hp Mercury 2013
 - User-Friendly Interface
4. Exploring eBook Recommendations from Operating Manual 60 Hp Mercury 2013
 - Personalized Recommendations
 - Operating Manual 60 Hp Mercury 2013 User Reviews and Ratings
 - Operating Manual 60 Hp Mercury 2013 and Bestseller Lists

5. Accessing Operating Manual 60 Hp Mercury 2013 Free and Paid eBooks
 - Operating Manual 60 Hp Mercury 2013 Public Domain eBooks
 - Operating Manual 60 Hp Mercury 2013 eBook Subscription Services
 - Operating Manual 60 Hp Mercury 2013 Budget-Friendly Options
6. Navigating Operating Manual 60 Hp Mercury 2013 eBook Formats
 - ePUB, PDF, MOBI, and More
 - Operating Manual 60 Hp Mercury 2013 Compatibility with Devices
 - Operating Manual 60 Hp Mercury 2013 Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Operating Manual 60 Hp Mercury 2013
 - Highlighting and Note-Taking Operating Manual 60 Hp Mercury 2013
 - Interactive Elements Operating Manual 60 Hp Mercury 2013
8. Staying Engaged with Operating Manual 60 Hp Mercury 2013
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Operating Manual 60 Hp Mercury 2013
9. Balancing eBooks and Physical Books Operating Manual 60 Hp Mercury 2013
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Operating Manual 60 Hp Mercury 2013
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Operating Manual 60 Hp Mercury 2013
 - Setting Reading Goals Operating Manual 60 Hp Mercury 2013
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Operating Manual 60 Hp Mercury 2013
 - Fact-Checking eBook Content of Operating Manual 60 Hp Mercury 2013
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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