

20-02 SHEET METAL AND FENDERS

SHEET METAL ASSEMBLY

Removal and Replacement 20-02-01

Removal

1. Remove the two bolts and washers securing the head to the front fender panel.
2. Remove the two bolts and washers securing the tail to the front fender panel.
3. Disconnect the two oil cooler pipes of front of the coupling, remove the oil cooler panel and disconnect the bottom front panel.
4. Disconnect the headlight wiring at the right end.
5. Fig. 2. Remove the head and grille assembly from the front fender panel.

Replacement

1. Place the head and grille assembly over the fender, laying the grille on the bolts of the front side supports.
2. Secure the head to the mounting stand with the two bolts and washers and tighten the bolts at the front side supports.
3. Disconnect the two oil cooler pipes of front.
4. Reconnect the headlight wiring at the right end and onto the bottom front panel.

GRILLE AND SIDE PANEL ASSEMBLY

Removal and Replacement 20-02-02

Removal

1. Disconnect the head and grille assembly at front as specified 20-02-01.
2. If necessary, remove the oil cooler panel from in front of the grille and then withdraw the two oil cooler pipes from the grille.
3. Disconnect the headlight wiring from the fender.
4. Remove the two bolts and washers securing the grille to the head, and the two bolts and washers each side, securing the side panels to the head.
5. Remove the grille and side panels assembly from the head.

Replacement

1. Place the grille and side panels assembly in position on the head and secure the grille with the two bolts and washers and the side panels with the two bolts and washers each side.
2. If necessary, join the oil cooler pipes of front and the oil cooler.
3. Reconnect the headlight wiring to the head with the fuses.
4. Reattach the head and grille assembly at front as specified 20-02-01.

HEAD REMOVAL AND REPLACEMENT 20-02-03

Removal

1. Remove the head and grille assembly as stated in operation 20-02-01.
2. If necessary, remove the oil cooler panel from in front of the grille and withdraw the two oil cooler pipes from the grille.
3. Fig. 3. Remove the required part by removing the two bolts and washers.

NOTE: - If the BOTTOM PANEL, 20-02-02 is removed in front TWO SIDE PANELS MUST BE REMOVED 20-02-01.

4. Remove all traces of the oil seal and adhesive from the panel.

Replacement

1. Secure the required panel on the correct position of the side panel with oil adhesive adhesive (or Glue 1000) and allow to dry completely.
2. Apply a coat of the adhesive to the new panel and allow it to become ready.
3. Place the part in position, applying correct adhesive to the panel.
4. Tighten the panel and secure with the two bolts and washers.
5. If necessary, join the oil cooler pipes and the oil cooler.
6. Reattach the head and grille assembly as stated in operation 20-02-01.

SIDE PANEL ASSEMBLY

Removal and Replacement 20-02-04

Removal

NOTE: The following steps must be carried out sequentially to take full advantage of the side panel.

1. Fig. 4. Remove the two bolts and washers securing the lower front panel and remove the panel from the mounting panel by hand.
2. If necessary, remove the oil cooler panel assembly by disconnecting the grille, oil seal and adhesive securing the mounting bracket to the lower panel.

Replacement

1. If necessary, with the oil cooler panel removed and secure it to the lower panel with the two bolts and washers.
2. Fig. 4. Re-fit the lower panel and secure with the two bolts and washers.
3. Reconnect the grille to the oil cooler panel assembly and onto the bottom front panel.

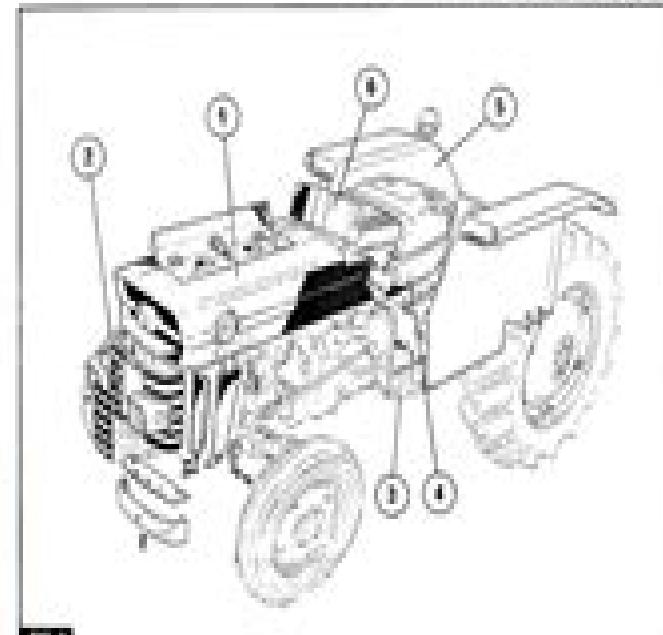


FIG. 2



FIG. 3

SHEET METAL AND FENDERS

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James T. O'Reilly

1970 Massey Ferguson 135 Owners Manual:

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Forthcoming Books Rose Arny,1999-08 **Subject Guide to Books in Print** ,2001 **Farming in Zambia** ,1969 I
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