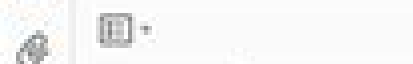




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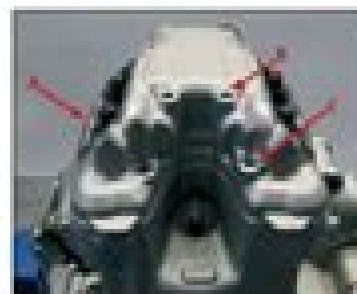


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WATER PUMP



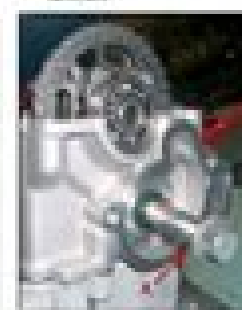
Remove the water cover and then take out all the bolts securing the cylinder head cover: 2 M8x27 bolts (A), 4 M8x16 bolts (B) and 4 M8x16 bolts (C).



Remove the head cover and then the camshaft and plug. If the operation is difficult, it should be carried out with the aid of a rubber hammer by tapping on the fin on the left hand side of the engine to help in detaching the cover from the head. If you need to inspect the valves, unscrew the rocker spindle housing plugs and extract the spindles using an 8mm bolt screwed into the spindles from the timing case side. Do this while the cover is still fitted to the head and secured by the bolts. This is because the spindles are retained from rotating, which helps when working on the retaining bolt.

Before you undertake the removal of the camshaft, stand to the water pump. This is because the cam chain tends to lock the water pump gear, which helps when removing the water pump shaft.

After you have released the water pump cover and its retaining bolts, remove the circlip which retains the impeller, and then the impeller itself. Then use the special tool (A) to unscrew the water pump shaft from the gear which takes its drive from the crankshaft.



Beta Evo Service Manual

Mark Steyvers

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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