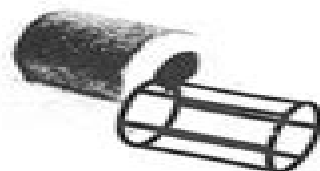


2. Slip the element off the wire mesh guide.



3. Wash the element gently, but thoroughly, in solvent.
4. Squeeze excess solvent out of element and dry.
5. Pour a small quantity of 30W. motor oil onto cleaner element and work thoroughly into the porous foam material. Element must be damp with oil but not dripping.
6. Re-insert the wire mesh cleaner element guide into the element.
7. Coat the upper and lower edges of the cleaner element with lube grease. (This will provide an air-tight seal between the cleaner case cover and cleaner seat.)
8. Re-install the element assembly, case cover and seat.

NOTE:

Each time cleaner element maintenance is performed, check the air inlet to the cleaner case for obstructions. Check the air cleaner joint rubber to the carburetor and manifold fittings for an air-tight seal. Tighten all fittings thoroughly to avoid the possibility of unfiltered air entering the engine.

CAUTION:

Never operate the engine with the air cleaner element removed. This will allow unfiltered air to enter, causing rapid wear and possible engine damage. Additionally, operation without the cleaner element will affect carburetor jetting with subsequent poor performance and possible engine overheating.

C. Autolube Pump

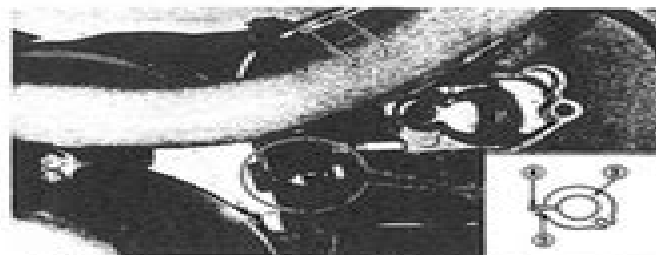
1. Air bleeding

To bleed the oil pump, first remove the bleed screw. Start engine and run at idling speed. Then pull the oil pump wire as much as possible, and continue to run the engine until all air bubbles disappear from the oil flowing out from the bleeder hole.

Reinstall bleed screw.

2. Oil pump wire adjustment

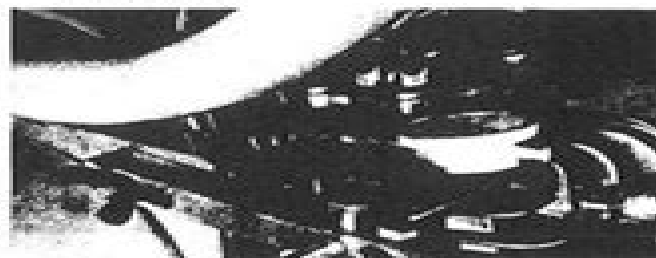
- a. Remove the slack in throttle wire 2 by turning the adjusting screw attached to the carburetor.
- b. Loosen the lock nut.
- c. Turn the adjusting screw so that the mark on the adjusting pulley is aligned with the Phillips head screw attached to the adjusting plate.
- d. Screw in the lock nut until tight.



1. Adjuster
2. Lock nut
3. Adjusting pulley
4. Phillips head screw
5. Mark

3. Minimum pump stroke adjustment

Set the Dial Gauge as shown in the figure, and check to see if the pump stroke is correct while keeping the engine idling.



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Yamaha Motor Co., Ltd



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Trailer Life ,1978 **Yamaha Service Repair Manual [for] YL-1, YLIE. ,** **Yamaha Service Manual R5-B.**
Yamaha Motor Co. Service Department,1971 **Yamaha RD50 & 80 Owners Workshop Manual** Jeremy Churchill,1986
Yamaha RD 400 Twin, Owners Workshop Manual Mansur Darlington,1977 Models covered All 398cc RD400 models
first introduced into UK February 1976 USA September 1975 *Yamaha XV V-Twins '81 to '96'* Alan Ahlstrand,John Harold
Haynes,2000 *Yamaha RD400 Twin Owners Workshop Manual* Mansur Darlington,1984 **Clymer Yamaha XJ550,
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