

# HONDA

## BF75/BF100

### ■ ENGINE

**ASSEMBLY:**  
After assembly, tighten bolts.

Engine serial number  
1700001~



Steel bolt and cap part

**OIL LEVEL GAUGE**

**OIL FILLER BODY**

8 x 20mm L 6.3

**EXHAUST PIPE**

O-RING

**ASSEMBLY:**  
Do not forget to install.

**ENGINE MOUNTING BOLTS**

**ASSEMBLY:**  
Make sure the bolts are used in their correct positions.



●: 8 x 30mm L 6.3  
▲: 8 x 25mm L 2.1

**ENGINE**

**CHECK VALVE**

**CAUTION:**  
The valve is assembled with the check valve spring. The installation order must be followed or serious engine damage will result.



**CHECK VALVE SPRING**

**ASSEMBLY:**  
Check for low spring tension.

**FILTER FLANGE**

8 x 20mm L 2.1

**OIL FILTER**

**ASSEMBLY:**  
• Check for damage.  
• Note the installation direction.

**THRUST MOUNT RUBBER**

**OIL CASE**

**DISASSEMBLY:**  
• The oil case can be removed from the lower case without removing the engine.  
• Remove the two nuts connecting the lower mount housing and oil case, and the thrust mount rubber part.

**NOTE:** Coat bolts with grease for corrosion protection.

# Bf75 Maintenance Manual

**Socially Appropriate Technology  
International Services**

## Bf75 Maintenance Manual:

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Honda Giken Kōgyō Kabushiki Kaisha,1979      *Clymer Honda 4-stroke Outboard Shop Manual, 2-130 HP, 1976-1999* Clymer  
Publications Staff,Clymer Publishing,1999      **Honda BF75, BF100 (Outboard Motors Shop Manual)**. Honda Motor  
Company Ltd,1984      *Government Reports Annual Index* ,1975      **Honda Outboard Shop Manual 2-130 HP**  
**Four-Stroke 76-05** Penton Staff,2000-05-24 BF20 BF2A BF50 BF5A BF75 BF8A BF100 BF9 9A BF15A BF20A BF25A BF30A  
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BF75, BF100 BF8A ,1988      *Science Citation Index* ,1975 Vols for 1964 have guides and journal lists      **Cómo ... 1986**  
Socially Appropriate Technology International Services,1986      Operator and Organizational Maintenance Manual ,1977  
**Operator, Organizational, Direct Support, and General Support Maintenance Manual for Engine, Gasoline, 14**  
**Hp (military Standard Model A042), FSN 2805-017-8680.** ,1990      *Field and Depot Maintenance Manual* ,1988  
Field Maintenance Manual ,1992      **Operator's, Organizational, Direct Support and General Support**  
**Maintenance Manual Including (repair Parts and Special Tools List)** ,1985      *Direct and General Support*  
*Maintenance Manual (including Repair Parts and Special Tools List)* ,1991      General Aircraft Maintenance Manual ,1990

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