

HONDA

BF75/BF100

• ENGINE

ASSEMBLY:
After assembly, connect
tubing.

Engine serial number
170001-1



Stud bolt and cap nut

OIL LEVEL GAUGE

OIL FILLER BODY

Ø 16.22mm (1.41)

Ø 16.15mm (1.28)

EXHAUST PIPE

O-RING

ASSEMBLY:
Do not forget to install.

ENGINE MOUNTING BOLTS

ASSEMBLY:
Make sure the bolts are used in their
correct positions.



●: Ø 16.22mm (1.41)

▲: Ø 16.15mm (1.28)

CONCEALED
BOLT

ENGINE

CHECK VALVE

CAUTION:

The valve is assembled over
the check valve spring. The
installation order must be
followed or serious engine
damage will result.



CHECK VALVE SPRING

ASSEMBLY:
Check for free spring ten-
sion.

FILTER FLANGE

Ø 16.22mm (1.28)

OIL FILTER

ASSEMBLY:
• Check for damage.
• Note the installation direc-
tion.

THRUST MOUNT RUBBER

OIL CASE

DISASSEMBLY:

- The oil case can be re-
moved from the oil case
without removing the
engine.
- Remove the two nuts
fastening the lower mount
housing and oil case, and
the thrust mount rubber
nut.

NOTE: Coat bolts with grease for corrosion protection.

Bf75 Maintenance Manual

**Socially Appropriate Technology
International Services**



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Outboard Motor Service Manual: Motors below 30 hp ,1979 *Honda BF 75, BF 100 (outboard Motor Service Manual).*
Honda Giken Kōgyō Kabushiki Kaisha,1979 *Clymer Honda 4-stroke Outboard Shop Manual, 2-130 HP, 1976-1999* Clymer
Publications Staff,Clymer Publishing,1999 **Honda BF75, BF100 (Outboard Motors Shop Manual).** Honda Motor
Company Ltd,1984 *Government Reports Annual Index* ,1975 **Honda Outboard Shop Manual 2-130 HP**
Four-Stroke 76-05 Penton Staff,2000-05-24 BF20 BF2A BF50 BF5A BF75 BF8A BF100 BF9 9A BF15A BF20A BF25A BF30A
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BF75, BF100 BF8A ,1988 *Science Citation Index* ,1975 Vols for 1964 have guides and journal lists **Cómo ... 1986**
Socially Appropriate Technology International Services,1986 Operator and Organizational Maintenance Manual ,1977
Operator, Organizational, Direct Support, and General Support Maintenance Manual for Engine, Gasoline, 14
Hp (military Standard Model A042), FSN 2805-017-8680). ,1990 *Field and Depot Maintenance Manual* ,1988
Field Maintenance Manual ,1992 **Operator's, Organizational, Direct Support and General Support**
Maintenance Manual Including (repair Parts and Special Tools List) ,1985 *Direct and General Support*
Maintenance Manual (including Repair Parts and Special Tools List) ,1991 General Aircraft Maintenance Manual ,1990

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