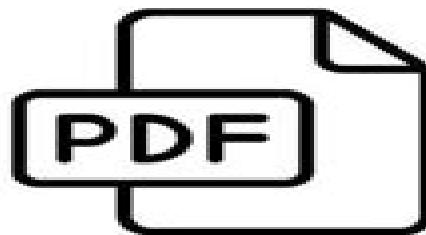


# OWNER'S MANUAL

# BMW

**X3 E83 2003-2010  
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**OWNERS REFERENCE HANDBOOK**

# X3 00 Service Manual

**William Boddy**

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