

Figure 2
Track Assembly

Refer to Figure 2.

Install enough supports (7) under the lower frame (6) to ensure that the track to be removed will clear the ground by 1-2 in (25-50 mm).

Connect a chain (4) to the bottom end of track (3) and sprocket (5).

21. Start the engine and drive the track (3) to be removed in reverse, while moving the boom (1) and arm (2) up and out at the same time.

22. Stop driving the track (3) when it clears the sprocket (5).

23. Shutdown the engine.

DANGER

Keep all personnel away from moving parts while rotating track (3). Serious personal injury or death may result.

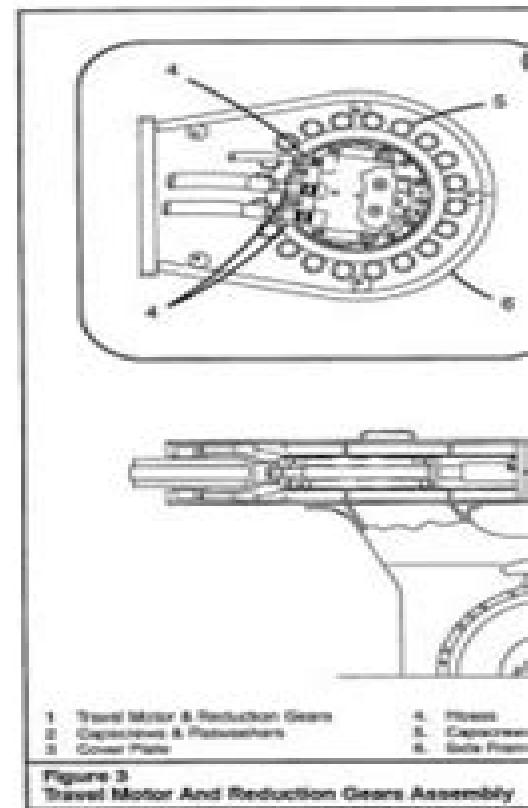


Figure 3
Travel Motor And Reduction Gears Assembly

24. Turn the key switch to the "ON" position but do not start engine. Make sure the left control control lever is in the operating position and the function control lockout lever is pushed down to the operating position.

25. Check that the **CONTROLS LOCK** symbol is displayed on the systems control monitor. If **CONTROLS LOCK** symbol is displayed, push and release the **FUNCTION CONTROL LOCK** **SWITCH** on the left panel.

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