

# Calculation of Heater-tube Thickness in Petroleum Refineries

API STANDARD 530  
SEVENTH EDITION, APRIL 2015

## Key

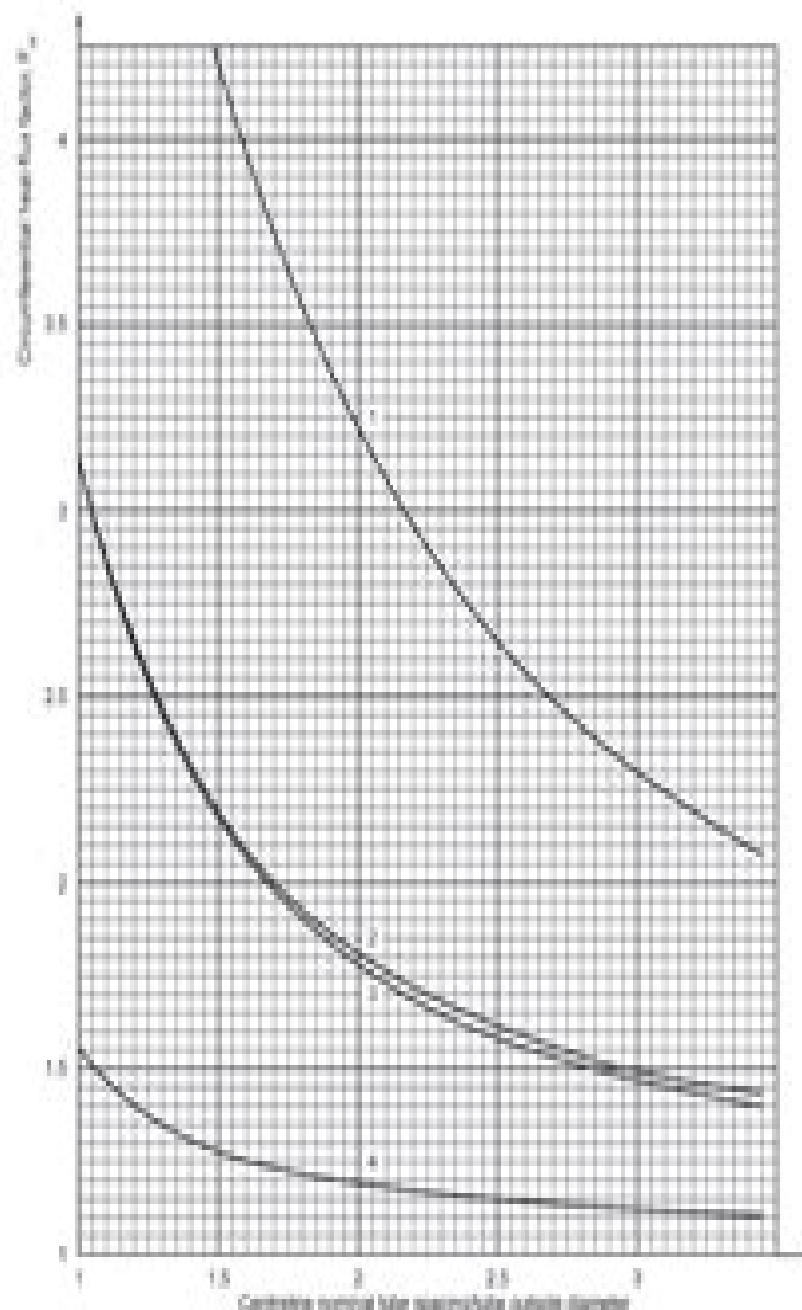
- 1 Curve 1 for a double row against a wall, triangular spacing
- 2 Curve 2 for a double row with equal radiation from both sides and two diameters between rows, triangular spacing
- 3 Curve 3 for a single row against a wall
- 4 Curve 4 for a single row against a wall

These curves are valid when used with a tube center-to-adjacent wall spacing of 1.5 times the nominal tube diameter. Any appreciable variation from this spacing should be given special consideration.

NOTE 1: These curves do not take into consideration the convection heat transfer to the tubes, circumferential heat transfer by conduction through the tube wall, or variations in heat flux in different zones of the radiant section.

NOTE 2: These curves are based on the work of H. C. Holzer. Appropriate papers are identified in Reference [14].

**Figure 8.1—Ratio of Maximum Local to Average Heat Flux**



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