

QUICK REFERENCE

TO CALIBRATE BACK GAUGE:

1. PRESS **FLANGE** **BEND** **0** **-**
11 00 00 APPEARS IN THE DISPLAY
2. PRESS **MAN** **ADV** AND GAUGE MOVES TO 0.00"

TO SELECT RAM AXIS MODE (WHERE APPLICABLE):

1. PRESS **BEND** **0** **-** **-** **DEPTH**
2. PRESS **-** TO TOGGLE BETWEEN OFF, POS OR LPS MODES

TO CALIBRATE RAM:

1. PRESS **DEPTH** **BEND** **0** **-**
2. PRESS **MAN** THEN POSITION PRESSURIZED RAM TO CALIBRATION POSITION
3. PRESS **ADV**
-1 00 00 APPEARS IN THE DISPLAY

TO SET SLOW SPEED (WHERE APPLICABLE):

1. PRESS **BEND** **0** AT THE JOB IN PROCESS
2. PRESS **WVT** AND ENTER THE DIMENSION ABOVE PLAT METAL WHERE THE SLOW SPEEDS BEGINS

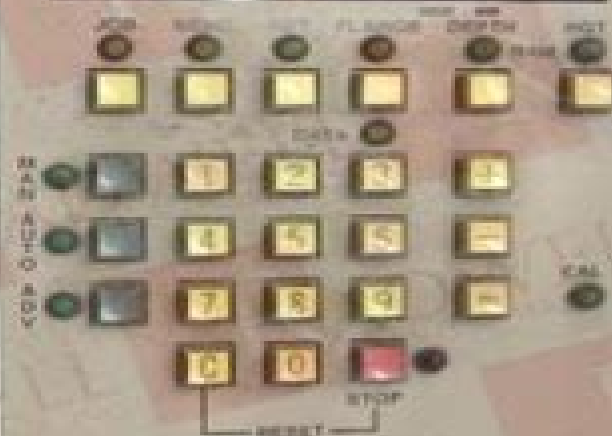
TO SET RAM OFFSET:

1. PRESS **BEND** **0** AT THE JOB IN PROCESS
2. PRESS **DEPTH** - PRESS **-** OR **+** AND THEN ENTER THE DIMENSION OR OFFSET REQUIRED

TO RESET:

- PRESS **0** AND **STOP** SIMULTANEOUSLY
RESET CANCELS ALL CALIBRATION

AUTOGAUGE



Automec Cnc99 Manual

Henry Ericsson Theis



Automec Cnc99 Manual:

Handbook of Metalforming Processes Henry Ericsson Theis,1999-05-26 Reflecting hands on experience of materials equipment tooling and processes used in the industry this work provides up to date information on flat rolled sheet metal products It addresses the processing and forming of light to medium gauge flat rolled sheet metal illustrating the versatility and myriad uses of this material

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Machinery Market ,1944-07

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