

PIPE MARKING GUIDE

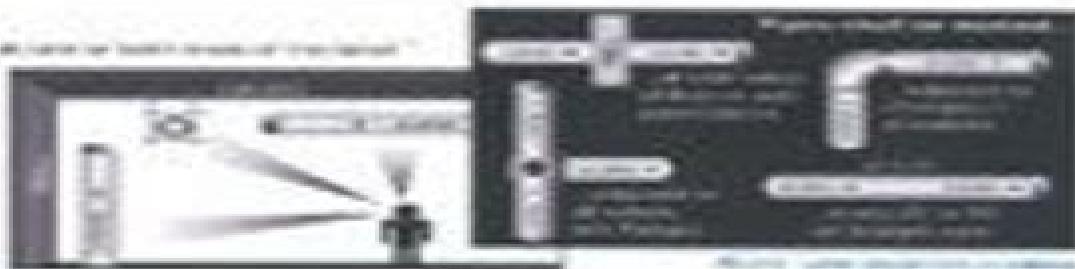
For Use ANSI/ASME ASME A23.3 - 2007 Standard for the Identification of Pipes.

COLOR CODE

Material	Color	Symbol
Hydrogen	Yellow	H
Acetylene	Red	A
Nitric Acid	Orange	N
Halogen	Dark Blue	H
Chlorine	Dark Green	C
Hydrochloric Acid	Light Green	HCl
Hydrogen Chloride	Light Blue	HCl
Hydrogen Sulfide	Dark Blue	H2S
Hydrogen Cyanide	Dark Red	HNC
Hydrogen Peroxide	Light Blue	H2O2
Hydrogen Sulfide Gas	Light Blue	H2S
Hydrogen Sulfide Liquid	Dark Blue	H2S
Hydrogen Cyanide Gas	Dark Red	HNC
Hydrogen Cyanide Liquid	Dark Red	HNC
Hydrogen Sulfide Gas	Light Blue	H2S
Hydrogen Sulfide Liquid	Dark Blue	H2S
Hydrogen Cyanide Gas	Dark Red	HNC
Hydrogen Cyanide Liquid	Dark Red	HNC

PIPE MARKERS:

- Hydrogen sulfide off these pipes carrying such streams, as shown in Table 1, must be marked.
- Hydrogen sulfide must be present off normal pipelines.
- Hydrogen sulfide, chlorine, and chlorine off normal pipelines.
- Hydrogen sulfide off normal, normal off these pipelines.
- Off these lines carrying off normal pipelines.
- Off these lines carrying off normal pipelines.
- Hydrogen sulfide.



PIPE MARKER SIZE CHART

Nominal Pipe Diameter including Threads	Minimum Length of Nominal Pipe Diameter	Minimum Length off these off	Notes
1/2" - 1-1/2"	20" - 250 mm	20"	100 mm
1-1/2" - 2"	20" - 250 mm	20"	100 mm
2-1/2" - 3"	40" - 300 mm	40"	100 mm
4" - 6"	60" - 300 mm	60"	100 mm
8" - 12"	70" - 300 mm	70"	100 mm

These pipe markers are not recommended for use on pipes carrying flammable or explosive materials.

Ansi Pipe Marking Guide

Rex Miller,Mark R. Miller

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Healthcare Hazard Control and Safety Management James T. Tweedy, 2005-06-24 Surpassing the standard set by the first edition Healthcare Hazard Control and Safety Management Second Edition presents expansive coverage for healthcare professionals serving in safety occupational health hazard materials management quality improvement and risk management positions Comprehensive in scope the book covers all major issues in *The Valve Buyer's Guide*, 1991 **An Index of U.S. Voluntary Engineering Standards. Supplement** William J. Slattery, 1972

Standards and Practices for Instrumentation Instrument Society of America, 1980 Prepared by the Instrument Society of America **Operating Safely in Hazardous Environments** Joseph A. Coccia, 2000 Operating Safely in Hazardous Environments covers the necessary concepts details and technical information critical to teaching and learning how to work safely This text is ideal for training and educating populations entering a variety of hazardous environments such as HazMat waste operations permit required confined spaces emergency response situations toxic material work work at heights and work within other immediately dangerous or hazardous areas Students will be informed on common characteristics and operations of these environments e.g. proper use of a respirator or use of toxic materials monitoring equipment Operating Safely in Hazardous Environments offers general knowledge for safe and healthy operations regardless of occupation or discipline For the first time people who work in dangerous or hazardous areas have at their fingertips the appropriate knowledge exercises and information for a safe working environment After all employees who work in these environments all utilize safety engineering practices administrative controls and personal protective equipment to make their work places safe

Companion Guide to the ASME Boiler & Pressure Vessel Code K. R. Rao, 2002 This comprehensive new guide available in two volumes addresses Sections I through XI of the ASME Boiler and Pressure Vessel Code and Codes B31.1 and B31.3 for Pressure Piping Contributors also provide examples and explanatory text graphics references and annotated bibliographic notes As a result engineers can immediately refer to the material requirements to find acceptance criteria Its indepth treatment of each of the Code sections makes this the definitive companion book to the ASME Boiler and Pressure Vessel Code Volume 1 covers Code Sections I II III IV VI and VII as well as Codes B31.1 and B31.3 for Piping Volume 2 includes Sections V VII IX X and XI as well as special topics relating to the Code Each volume contains full introductory material table of contents author information and indexes for both volumes

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Table of Contents Ansi Pipe Marking Guide

1. Understanding the eBook Ansi Pipe Marking Guide
 - The Rise of Digital Reading Ansi Pipe Marking Guide
 - Advantages of eBooks Over Traditional Books
2. Identifying Ansi Pipe Marking Guide
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ansi Pipe Marking Guide
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ansi Pipe Marking Guide
 - Personalized Recommendations
 - Ansi Pipe Marking Guide User Reviews and Ratings
 - Ansi Pipe Marking Guide and Bestseller Lists
5. Accessing Ansi Pipe Marking Guide Free and Paid eBooks
 - Ansi Pipe Marking Guide Public Domain eBooks
 - Ansi Pipe Marking Guide eBook Subscription Services

- Ansi Pipe Marking Guide Budget-Friendly Options
- 6. Navigating Ansi Pipe Marking Guide eBook Formats
 - ePUB, PDF, MOBI, and More
 - Ansi Pipe Marking Guide Compatibility with Devices
 - Ansi Pipe Marking Guide Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ansi Pipe Marking Guide
 - Highlighting and Note-Taking Ansi Pipe Marking Guide
 - Interactive Elements Ansi Pipe Marking Guide
- 8. Staying Engaged with Ansi Pipe Marking Guide
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ansi Pipe Marking Guide
- 9. Balancing eBooks and Physical Books Ansi Pipe Marking Guide
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ansi Pipe Marking Guide
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Ansi Pipe Marking Guide
 - Setting Reading Goals Ansi Pipe Marking Guide
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ansi Pipe Marking Guide
 - Fact-Checking eBook Content of Ansi Pipe Marking Guide
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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