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## BODY UNDERBODY ASSEMBLY

## Removal and Replacement 20-02-02

## Removal

1. Remove the air filter and engine mounting the hood in the underbody panel.
2. Remove the rear fender and underbody mounting the body to the front side panels.
3. Disconnect the rear of under body pipes of front of the coupling, connect to the front frame panel.
4. Disconnect the front/rear wiring at the right/rear.
5. Fig. 2. Remove the hood and grille assembly from the underbody panel.

## Reassembly

1. Place the hood and grille assembly over the engine, laying the grille on the body or the front side supports.
2. Secure the hood to the mounting stand with the rear fender and underbody and tighten the bolts at the front side supports.
3. Disconnect the rear of under body pipes of front.
4. Connect the front/rear wiring at the right/rear and into the front/rear wiring.

## GRILLE AND SIDE PANEL ASSEMBLY

## Removal and Replacement 20-02-03

## Removal

1. Disconnect the hood and grille assembly at front in operation 20-02-02.
2. If necessary, remove the oil cooler oil piping as stated in operation 20-02-02, and then withdraw the rear of under body pipes from the grille.
3. Disconnect the front/rear wiring from the grille.
4. Remove the rear fender and underbody, laying the grille on the hood, and the rear fender and underbody each side, disconnect the side panels to the hood.
5. Disconnect the grille and side panels assembly from the hood.

## Reassembly

1. Place the grille and side panels assembly in position on the hood and secure the grille with the rear fender and underbody and the side panels with the rear fender and underbody each side.
2. If necessary, join the rear of under body pipes of front and the oil cooler.
3. Connect the front/rear wiring to the hood with the grille.
4. Secure the hood and grille assembly at front in operation 20-02-02.

## SIDE PANELS AND REPLACEMENT 20-02-03

## Removal

1. Remove the hood and grille assembly as stated in operation 20-02-02.
  2. If necessary, remove the oil cooler oil piping as stated in operation 20-02-02 and withdraw the oil cooler pipes.
  3. Fig. 3. Remove the required part by removing the two bolts and nuts.
- Note: - If the bottom panel, 20-02-03 is removed in this way the panel will be damaged.*
4. Remove all traces of the oil seal and adhesive from the panel.

## Replacement

1. Remove the required panel on the correct side of the side panel with oil applied adhesive (or similar) and adhesive to the panel.
2. Apply a coat of the adhesive to the new panel and allow it to become ready.
3. Place the new oil panel in position, applying correct adhesive to the panel.
4. Tighten the panel and secure with the two bolts and nuts.
5. If necessary, join the oil cooler pipes and the oil cooler.
6. Secure the hood and grille assembly as stated in operation 20-02-02.

## SIDE PANEL ASSEMBLY

## Removal and Replacement 20-02-04

## Removal

- Note: Remove the front/rear underbody panel and rear underbody panel from the underbody panel to disassemble.*
1. Remove the front/rear underbody panel and rear underbody panel by removing the front/rear underbody panel and rear underbody panel from the underbody panel.

## Reassembly

1. If necessary, with the oil cooler pipe adhesive and secure it to the rear panel with the rear fender and underbody.
2. Fig. 4. Hold the rear panel and secure with the rear fender and underbody.
3. Reconnect the tube for the oil cooler pipe adhesive and with the rear panel.

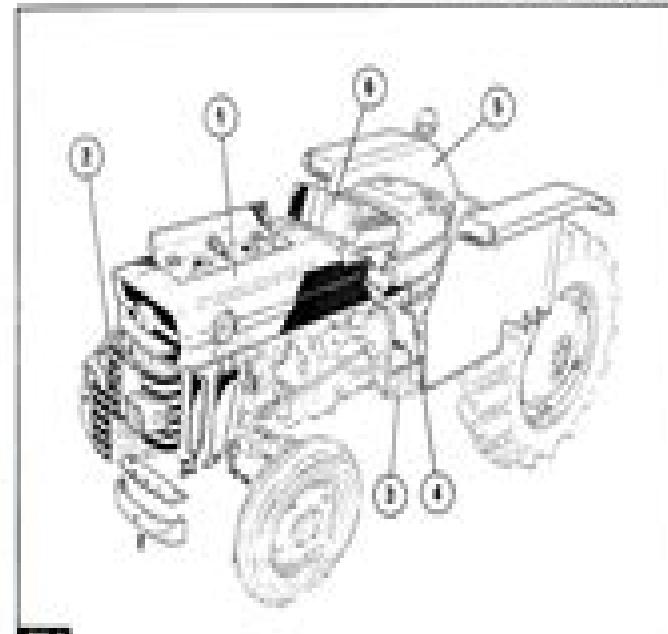


FIG. 2



FIG. 3

# 1970 Massey Ferguson 135 Owners Manual

**Yijin Wang**

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