

# Update to the AIAG- SPC Reference Manual

**Michael Down**

General Motors Corporation/SPC Rewrite Chairman

**Greg Gruska, Peter Cvetkovski (Ford), Dave Benham (DaimlerChrysler)**

SPC Rewrite Committee

## ABSTRACT

The SPC reference manual was one of the first manuals released by Ford, GM, and DaimlerChrysler (formally Chrysler) to communicate the methods and application of Statistical Process Control. It has been useful, but it was released in the early 80's and required updating in relation to style, changes in philosophy, and the introduction of new methods.

## INTRODUCTION

SPC- Statistical Process Control has been around for many years, first created by Walter Shewhart in the 1920. It came to the forefront by Dr. W. Edwards Deming's teaching and application in Japan in the mid 40's after World War Two and into the early 80's when it became recognized in the US. It eventually became a requirement of all US automotive suppliers to have proof of the application of SPC and that the parts being delivered were from a stable process.

## MAIN SECTION

The main purpose of this paper is to review the philosophy used in the development of the new SPC reference manual, the changes and additional methods reviewed and supported.

## PHILOSOPHY OF THE SUBCOMMITTEE

Prior to starting the rewrite the committee established specific norms to follow while developing the manual. They were as follows:

- Update the format to match current manuals
- Evaluate order, improve logic
- Customer focused: Easier to use and understand
- Reduce focus on indices
- Up-front reinforce the need for a system of application and analysis
- Add additional methods that have been introduced since the manual was published
- Improve the glossary and index
- Review and update reference list

## Introduction

The manual contains information from the basics of SPC, management support process, the common statistical methods, and additional methods that can be used in special situations. The introduction sets the stage by showing the importance of using SPC to define variation.

- Establish where the process is centered
- Whether the process is stable or unstable
- The amount of variation that exists.

## Data, Results, and Measurement

Decisions and estimates are based on a perception of what the population is doing. The quality of this perception is based on a number of issues.

- Homogeneous population
- Distribution of the population
- Sampling plan
- Whether the process and population are stable
- Measurement variation
- Interdependent variables

The stability and uniformity of the population is critical to understand prior to collecting and analyzing data. The uniformity and stability of the population impact the way that collect the data and the way the data is analyzed. This is not just a "point of view", it always exist whether it taken into account or ignored. In most cases a normal distribution (bell curve) in relation to a continuous process.

Sampling can also impact the results of data collection and analysis. In some cases a randomized sample is required. This means by where, when and how the sample is taken from the population. Randomization helps to limit bias and also gives a better picture of what the variation in the population looks like. In other cases, the sample isn't random; parts are either specifically selected or made to specific requirements. This often occurs in engineering development or when problem solving issues. (Note: Distribution, Uniformity, and stability of the population are assumed/ Measurement variation is small)

# Aiag Reference Manual

**Clemens Wendtner**

A red circular graphic with a gradient, appearing as a semi-circle or a partial circle, located to the right of the author's name.

## **Aiag Reference Manual:**

**QS-9000 Handbook** Jayanta Bandyopadhyay, 1996-04-01 Here is a survival strategy for suppliers to the automotive industry With QS 9000 serving as the new harmonized quality systems requirement of internal and external suppliers for Chrysler Ford General Motors as well as other automobile and truck manufacturers and assemblers the QS 9000 Handbook is your practical guide for achieving registration Any company that wishes to achieve registration must provide evidence of quality production to third party audits of the registrar The QS 9000 Handbook will do just that as well as show you how to document your quality systems train personnel in quality and improve the effectiveness of any independent quality assurance functions inside your operation

*Potential Failure Mode and Effects Analysis (FMEA)* AIAG. Automotive Industry Action Group, 2001 Design FMEA Development of a design FMEA Follow up actions Process FMEA Development of a process FMEA Follow up actions

*Leading High-Reliability Organizations in Healthcare* Richard Morrow, 2016-03-15 This book details the attributes and practices that help high reliability organizations HROs excel in the service they provide to their customers Explaining what it takes to achieve high reliability in healthcare settings it presents proven tools and concepts that leading healthcare organizations are using to improve safety and quality The book identifies the necessary infrastructure methods and analytics required to achieve and sustain higher reliability It also includes case studies that illustrate success stories and failures so readers can avoid making the same mistakes

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theoretical and practical studies and outlining future development trends in a broad field of automotive research The conference s main themes included design manufacturing economic and educational topics *Lawyers Desk Reference*,2001

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**Statistical Process Control , The Six Sigma Handbook, Fourth Edition** Thomas Pyzdek,Paul A. Keller,2014-05-29 The most complete current guide to Six Sigma Best practices in Six Sigma are continuously evolving just as Six Sigma itself evolved from earlier best practices in quality improvement This fourth edition features expanded materials on innovation strategic development Lean and constraint management You ll notice many references to free online materials within the text such as Excel file templates that can be used for analyzing projects or videos that provide an in depth narrative on specific topics Additional links will be added over time to further extend the learning potential offered by the text so be sure to regularly check back into the online site at <https://www.mhprofessionalresources.com/sites/ssh4> From the Preface by Paul Keller The Six Sigma approach is being used to vastly improve processes profitability sustainability and long term growth at global organizations of all sizes Fully revised for the latest developments in the field The Six Sigma Handbook Fourth Edition reveals how to successfully implement this improvement strategy in your company The book explains how to define and deploy Six Sigma projects focused on key stakeholder requirements and carry out data driven management This comprehensive resource walks you through the phases of DMAIC and DMADV and demonstrates how to use the statistical tools and problem solving techniques of Six Sigma with screenshots of Minitab and Excel applications The new edition has been updated to include Two online quizzes for Six Sigma certification one for Green Belt candidates and one for Black Belt candidates Links to five videos that walk you through specific processes such as Minitab functions statistical process control and how to read a Pareto chart Fully incorporated coverage of Lean methodologies Find out how to select the right personnel to train achieve technical proficiency build the best teams and foster effective leadership Improve the quality of processes and products in your organization increase customer satisfaction and boost profits with help from this definitive guide to Six Sigma Written by two of the foremost authorities on the subject this authoritative resource delivers all of the guidance you need to successfully implement Six

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## **Table of Contents Aiag Reference Manual**

1. Understanding the eBook Aiag Reference Manual
  - The Rise of Digital Reading Aiag Reference Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Aiag Reference Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Aiag Reference Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Aiag Reference Manual
  - Personalized Recommendations
  - Aiag Reference Manual User Reviews and Ratings
  - Aiag Reference Manual and Bestseller Lists
5. Accessing Aiag Reference Manual Free and Paid eBooks
  - Aiag Reference Manual Public Domain eBooks
  - Aiag Reference Manual eBook Subscription Services
  - Aiag Reference Manual Budget-Friendly Options
6. Navigating Aiag Reference Manual eBook Formats

- ePub, PDF, MOBI, and More
- Aiag Reference Manual Compatibility with Devices
- Aiag Reference Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Aiag Reference Manual
  - Highlighting and Note-Taking Aiag Reference Manual
  - Interactive Elements Aiag Reference Manual
- 8. Staying Engaged with Aiag Reference Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Aiag Reference Manual
- 9. Balancing eBooks and Physical Books Aiag Reference Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Aiag Reference Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Aiag Reference Manual
  - Setting Reading Goals Aiag Reference Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Aiag Reference Manual
  - Fact-Checking eBook Content of Aiag Reference Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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dec 16 2019 there might be 1 2 more pictures released since my last update and i no longer have access to jp s site at the moment i ll re up in a few months if you like his other work i highly suggest you toss him a patreon sub he is also working on a game that looks promising

**lost in the hood john persons fan tribute flickr** - May 16 2023

lost in the hood john persons fan tribute watch john persons interracial and taboo drawings of some of the wildest and kinkiest subjects enjoy the galleries from johnpersons com wearing guilty gangsta shirt guilty gangsta pants lel evox alain 3 1 mesh head cuban bracelet 18k

in this exhibition gender meets climate activism it s a lot - Mar 02 2022

oct 18 2023 the critic emily labarge saw re sisters a lens on gender and ecology in london oct 18 2023 we won t play nature to your culture declares a 1983 work by the american artist

**john persons free galleries flash photo gallery** - Nov 10 2022

all need files and html code will be generated in flash photo gallery visual interface for windows and mac os just open images in flash photo gallery program specify the description and adjust transition properties for each image publish the john persons free galleries to a local drive or directly to the internet via a built in ftp client



*patreon* - Apr 15 2023

john persons is creating content you must be 18 to view are you 18 years of age or older yes i am 18 or older john persons john persons creating erotic interracial art become a member of john persons john persons art 3 month join here you can view the original artwork of john persons

*john persons hi res stock photography and images alamy* - Feb 01 2022

english poet polemicist man of letters and civil servant from the 1813 edition of the heads of illustrious persons of great britain engraved by mr houbraken and mr vertue with their lives and characters find the perfect john persons stock photo image vector illustration or

*john persons patreon* - Sep 20 2023

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**hamas frees u s hostages judith and natalie raanan held in** - May 04 2022

1 day ago the islamist group hamas released two u s hostages mother and daughter judith and natalie raanan who were kidnapped in its attack on southern israel on oct 7 israeli prime minister benjamin

**artopol art gallery İstanbul artopol art gallery yorumları** - Feb 13 2023

artopol galeri online platformu ve 42 maslak ta yer alan 600 mtkarelik geniş mekanı ile yeni nesil ve çağdaş bir galeridir 80 i aşkım çağdaş sanatçının son dönem eserlerini keşfedip satın alabileceğiniz keyifli bir ortam sunar ayrıca tüm eserleri kolaylıkla web sitesinden inceleyebilir ve satın alabilirsiniz

the ten best contemporary art galleries in istanbul culture - Jul 18 2023

aug 13 2021 pi artworks founded in 1998 pi artworks focuses on the meeting of perspectives of the art market through its mixture of turkish and international exhibitions it is widely recognised as one of the leading contemporary art galleries in istanbul since its beginnings the gallery has grown under the direction of yesim turanli who was also one