



(-) Replacing servomotor for exhaust-flow control valve

- Remove screws (1).
- Release servomotor (2) from holder (3).
- Detach actuating cable (4) and return cable (5) from pulley (6).
- Replace the servomotor (2).
- Attach actuating cable (4) and return cable (5) in pulley (6).
- Insert servomotor (2) into the holder (3).
- Install screws (1).

	Tightening torques
Servomotor for exhaust flap to Bowden-cable counter support	
Screw for plastic, TS5 x 15	2 Nm

(-) Installing servomotor of exhaust-flow control valve

- Lubricate rubber grommets (2).

	Installation tool
Silicone spray	83 19 2 208 609
Position servo motor (1) while inserting retention (4) and actuating cable (5).	
Route connector (3) and connect to servomotor (1).	
Fasten servomotor (1) in rubber grommets (2).	

- Position holder (1) noting the anti-twist lock (arrow).
- Install bolt (2).

	Tightening torques
Servomotor holder for exhaust flap to frame	
MS x 10	2 Nm
Align servomotor (3).	
Install bolt (4).	

- Clip in actuator cable (1) in holder (2).

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240 Service Manual 1983 Through 1993 Bentley Publishers,1993 Vehicle Maintenance **BMW 518, 520 and 520i**

1973-1981 Owners Workshop Manual Autobooks, Brooklands Books,2009-08-01 This is a do it yourself workshop manual it was written for the owner who wishes to maintain his vehicle carry out the bulk of his own servicing repairs Covers the models 518 1975 81 520 1973 81 and 520i 1973 77 **Owners Workshop Manual for BMW 3-Series** Martynn

Randall,2015 *BMW X5 (E53) Service Manual: 2000, 2001, 2002, 2003, 2004, 2005, 2006: 3.0i, 4.4i, 4.6is, 4.8is* Bentley Publishers,2010-10-01 The BMW X5 E53 repair manual 2000 2006 contains in depth maintenance service and repair information for BMW X5 models from 2000 to 2006 The aim throughout has been simplicity and clarity with practical explanations step by step procedures and accurate specifications Whether you're a professional or a do it yourself BMW owner this manual helps you understand care for and repair your BMW Models and engines 3 0i M54 engine 6 cylinder 3 0 liter 4 4i M62 TU engine V8 4 4 liter 4 4i N62 engine V8 4 4 liter Valvetronic 4 6is M62 TU engine V8 4 6 liter 4 8is N62 engine V8 4 8 liter Valvetronic Transmissions remove install external service Manual 5 speed S5D 280Z Manual 6 speed GS6

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