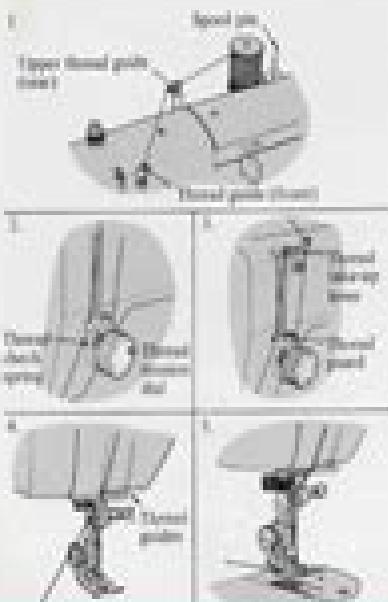
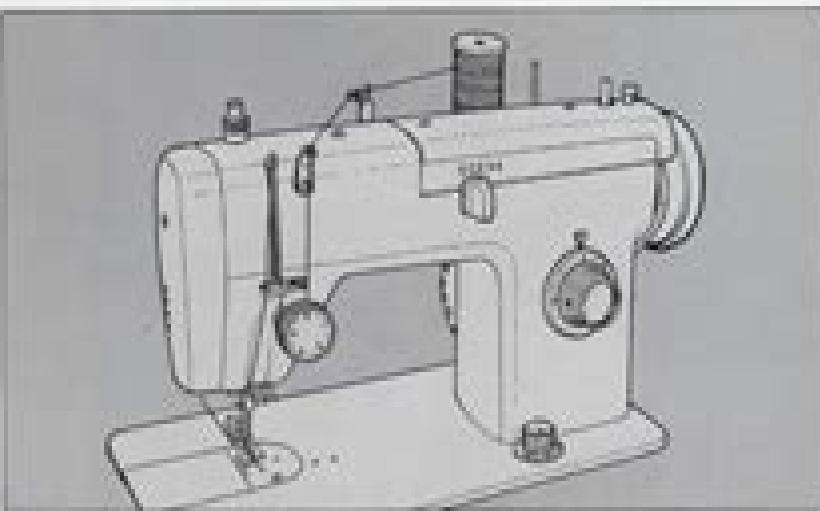


Upper (Needle) Thread



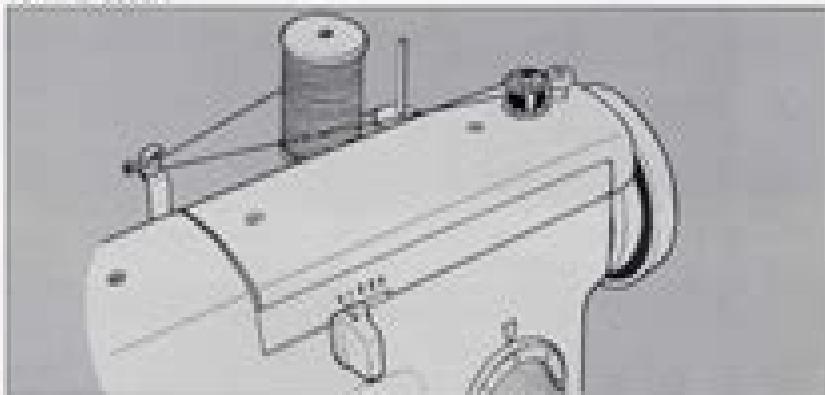
Before threading, make sure to raise presser foot and take-up lever to the highest position. Then place spool of thread on the spool pin.

1. Feed thread through the upper thread guide, (not) and thread guide (front).
2. Now bring thread down and up through thread tension dial from right to left as that thread picking the thread check spring.
3. Feed thread into the eyelet of the thread take-up lever from right to left. And bring down again and pass through the thread guard.
4. Bring down and pass through the thread guide.
5. Thread needle from left to right and draw the needle out about 6 inches.

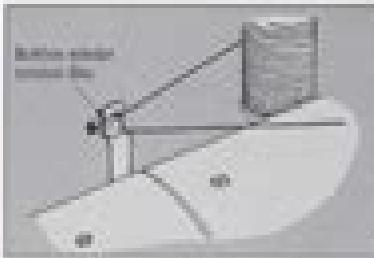
NOTE: If the threading order is not correct, thread breakage, stitch skipping, wrinkling of fabric will occur.

Lower (Bobbin) Thread

TO WIND BOBBIN



1. Loosen step motion lever by turning it toward you.



2. Place an empty bobbin on the bobbin winder pin.



3. Wind the thread a few times around the bobbin clockwise and push the bobbin toward bobbin pin. Start the machine gently.

4. When bobbin thread is full, it stops the winding.

5. Push the bobbin to the left and remove it. Tighten step motion lever securely.

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John Sherman Porter

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