

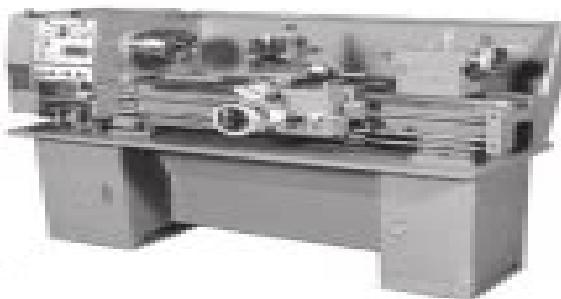
## 12" ALL GEARED HEAD BED LATHES

Each Birmingham lathe is built with outstanding features for great machining performance and customer satisfaction. The 1230 precision lathe with all hardened and ground gears and shafts. Changeover Chuck is quick and easy by use of a CH-4 Cam Lock Spindle Mount. One piece Main Spindle is supported by High Precision, Separated Roller bearings. Lubrication Oil is constantly circulated by splash systems with magnetic filtration systems.

YCL-1230GH

## Standard Accessories:

- 3-Jaw Chuck
- 4-Jaw Chuck
- Steady Rest
- Follow Rest
- 4-Way Tool Post
- Independent Chuck
- Floor Stand
- Keep Bed
- Tool Box
- Change Gear Set
- Front Splash Guard



## Optional Accessories:

- Taper Attachment
- Digital Readout Systems
- Lever Control Center

## 13" ALL GEARED HEAD BED LATHES

This lathe model is made of high-tensile cast iron in rigid construction structure, the bedways are ground and hardened. All gear head stock, with oil immersed lubrication design, provides vibration-free and true V-belt replacement. Provides 15 spindle speeds from 70 to 2800 rpm, change speed by means of lever. This model is supplied with 2 precision taper roller bearings.

YCL-1340GH

Standard Accessories:

- 3-Jaw Scroll Chuck 6"
- 4-Jaw Independent Chuck 8"
- Block Plates for 3-Jaw Chuck
- Block Plates for 4-Jaw Chuck
- Center Gibs (4H-8)
- Face Plates 1 1/2" x 1/4"
- Open End Wrench
- Tool Post Wrench
- 4-Way Tool Post
- Change Gear Set
- Cast Iron (MT-3)
- Master Pulley
- Steady Rest
- Follow Rest
- Spindle Guard
- Allen Wrench
- Spanner Driver
- Plane Guard
- Tool Box
- Oil Gauge

Optional Accessories:

- Coolant System
- Rolling Center (MT-3)
- Drilling Chuck 10" Arbor
- MC Lever Collet Chuck Assembly
- 4 Position Swivel Shop Single River Tool Post
- Taper Turn Attachment
- Electric Control Box



## GEAR HEAD BENCH LATHES

## SPECIFICATIONS

	YCL-1230GH
Swing over Bed	12"
Swing over Head Stock	7-1/2"
Swing over Gap	13"
Width of Gap	6"
Distance between Centers	36"
Length of Bed	484.7/8"
Width of Bed	7-1/8"
Hole through Spindle	1-1/8"
Tool Stock Spindle Travel	4"
Cross Slide Travel	6"
Tool Stock Travel	36-1/2"
Swivel Travel	201-1/2"
Spindle Type	CH-4
Taper of Spindle	MT-45
Tool Stock Taper of Center	MT-45
Spindle Speed Range	10 Spd. 70-2800 RPM
Lead Screw Diameter	7/16"
Feed Head Diameter	3/8"
Threads per Inch of Lead Screw	16 TPI
Threads that can be Cut	40 Threads 4-112 TPI
Main Motor	1-1/2 HP
Voltage	230V, 1 PHASE
Weight lbs (approx.)	1300 lbs.

## GEAR HEAD BENCH LATHES

## SPECIFICATIONS

	YCL-1340GH
Swing over Bed	13"
Swing over Head Stock	8"
Swing over Gap	14-1/2"
Width of Gap	6-1/2"
Distance between Centers	40"
Length of Bed	50-1/4"
Width of Bed	7-1/8"
Hole through Spindle	1-1/8"
Tool Stock Spindle Travel	8-1/2"
Cross Slide Travel	6-1/2"
Tool Stock Travel	36-1/2"
Swivel Travel	201-1/2"
Spindle Type	CH-4
Taper of Spindle	MT-45
Tool Stock Taper of Center	MT-45
Spindle Speed Range	10 Spd. 70-2800 RPM
Lead Screw Diameter	7/16"
Feed Head Diameter	3/8"
Threads per Inch of Lead Screw	16 TPI
Threads that can be Cut	40 Threads 4-112 TPI
Main Motor	2 HP
Voltage	230V, 1 PHASE
Weight lbs (approx.)	1500 lbs.

# Manual For Birmingham Lathes

**Fred Herbert Colvin,Lester Gray  
French**

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## **Table of Contents Manual For Birmingham Lathes**

1. Understanding the eBook Manual For Birmingham Lathes
  - The Rise of Digital Reading Manual For Birmingham Lathes
  - Advantages of eBooks Over Traditional Books
2. Identifying Manual For Birmingham Lathes
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Manual For Birmingham Lathes
  - User-Friendly Interface
4. Exploring eBook Recommendations from Manual For Birmingham Lathes
  - Personalized Recommendations
  - Manual For Birmingham Lathes User Reviews and Ratings
  - Manual For Birmingham Lathes and Bestseller Lists
5. Accessing Manual For Birmingham Lathes Free and Paid eBooks

- Manual For Birmingham Lathes Public Domain eBooks
- Manual For Birmingham Lathes eBook Subscription Services
- Manual For Birmingham Lathes Budget-Friendly Options

6. Navigating Manual For Birmingham Lathes eBook Formats

- ePUB, PDF, MOBI, and More
- Manual For Birmingham Lathes Compatibility with Devices
- Manual For Birmingham Lathes Enhanced eBook Features

7. Enhancing Your Reading Experience

- Adjustable Fonts and Text Sizes of Manual For Birmingham Lathes
- Highlighting and Note-Taking Manual For Birmingham Lathes
- Interactive Elements Manual For Birmingham Lathes

8. Staying Engaged with Manual For Birmingham Lathes

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers Manual For Birmingham Lathes

9. Balancing eBooks and Physical Books Manual For Birmingham Lathes

- Benefits of a Digital Library
- Creating a Diverse Reading Collection Manual For Birmingham Lathes

10. Overcoming Reading Challenges

- Dealing with Digital Eye Strain
- Minimizing Distractions
- Managing Screen Time

11. Cultivating a Reading Routine Manual For Birmingham Lathes

- Setting Reading Goals Manual For Birmingham Lathes
- Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Manual For Birmingham Lathes

- Fact-Checking eBook Content of Manual For Birmingham Lathes
- Distinguishing Credible Sources

13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development

- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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