

Service Manual

SM17-001-055.00

Torque all mounting hardware per specifications found in the equipment main 10-0 series drawings specified.

Lubricate all bush components as outlined in Operator's Manual.

To Install The Tip Section Into The Outer Mid Section

Note: Refer to Figure 4 for the approximate balance point and weight of the tip section.

Refer to Figure 4.

- Using an auxiliary lifting device, rig straps around the top section of the shaft using 10. Position the straps so that the section is balanced and will not pivot or swing freely.
- If required, install wear shoes (24,25) on outer bracket (27) using cap screws (26,26). Wear shoes (24) may have to be installed after outer bracket (27) is placed in tip section (25).
- Place outer bracket (27) over tip section (25). Align the outer bracket (27) with the alignment label that is the rear of the tip section (25).
- Slide the tip section (25) into the outer mid section (23) so as to be in the string cut point.
- Lift the section until it fully contacts the top inside of the outer mid section (23).
- Inspect thickness of wear shoes (24) per specification line in Figure 4. Replace if necessary.

Note: Install wear shoes with notch facing forward.

- Install shoes (24), wear shoes (25), and spacers (26) into the outer mid section (23). Torque cap screws to 20-24 ft lbs (27 Nm).
- Change rigging to a single sling at the head machinery (7). Descender to section (25) at the top end of the outer mid section (23).
- Inspect thickness of wear shoes (24) per specification line in Figure 4. Replace if necessary.
- Through the upper hole in the outer mid section (23), install the wear shoe (24) with chamber facing forward to the head machinery (7) and fasten.
- Install pins (28) and cap screws (29) to the 2nd sec-

- Install pins (28), wear shoes (25), rollers (26), and spacers (26), and fasten (29) into (28) holes of the outer mid section (23).
- Insert the tip section (25) in the outer mid section (23) before making the following adjustments.

Note: Apply a light coat of Loctite® oil to threads of screws and before final adjustment.

- Adjust pin (28, 28, 28) and cap screws (29, 29, 29), in (28, 29) to increase shoe (25, 25, 25) to clear clearance per Figure 5. Lock pin hole (28, 28) at the obtaining specified clearance.

To Install The Top Cylinder Assembly Into The Tip And Outer Mid Sections

- If required, assemble wheel shoe assembly and cable support assembly.
- Install bracket (23) over and onto top cylinder (23).

Note: Install cylinder wear shoes as illustrated in Figure 25 located in Figure 4.

- If required, install wear shoes (24,25), caps screws and washers (26,26) into section (25).
- Install retainer rollers (26), nut and pin (26, 26), adjust rollers (7, 7), rollers (26), pin (26), and washers (26,26) into bracket (23). Do not tighten nut and pin (26, 26) at this time.
- Install bracket (23) on top cylinder (23) and secure with cap screws and washers (26).
- If required, cut a strap point and connect one end to metal bushings into drums.

Note: Install rollers and bushing assemblies, spacers, rollers, and pin lock into their original locations.

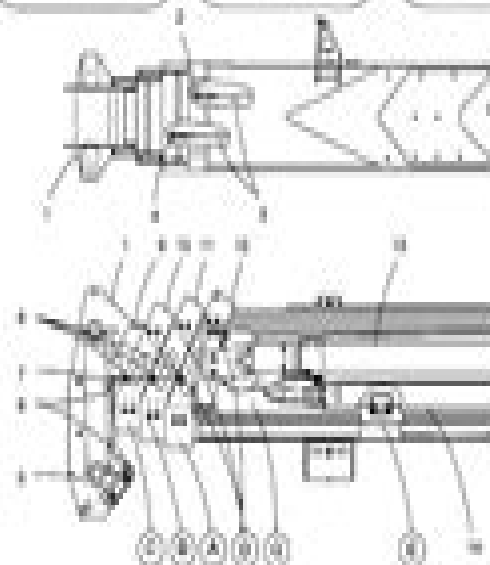
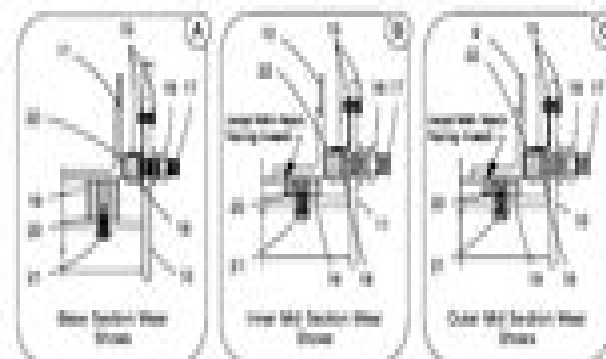
- Install shoes (24), rollers (26), spacers and bushing assemblies (26), and pin (26).

Note: After installation of shoes, spacers, washers and bushing assemblies, and pin, the dimension should be 1.1" to 1.25" (28-32mm) as illustrated in Figure 24 in Figure 4.

- Install cap screws (29) and cap screws (29)

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Service Manual



- | | | |
|-------------------------|---------------|--------------|
| 1 Head Machinery | 6 Retainer | 11 Pin Lock |
| 2 New Section Wear Shoe | 7 To Roller | 12 Roller |
| 3 Roller | 8 Cap Screw | 13 Pin |
| 4 New Outer Shoe | 9 Nut and Pin | 14 Wear Shoe |
| 5 Washer | | |

Link Belt Service Manual

Lei Huang

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the author's name.

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