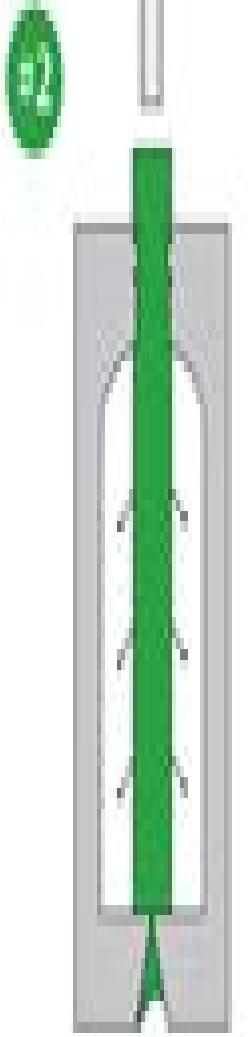
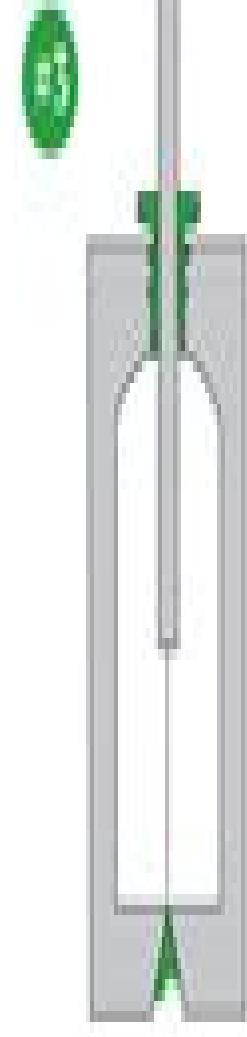


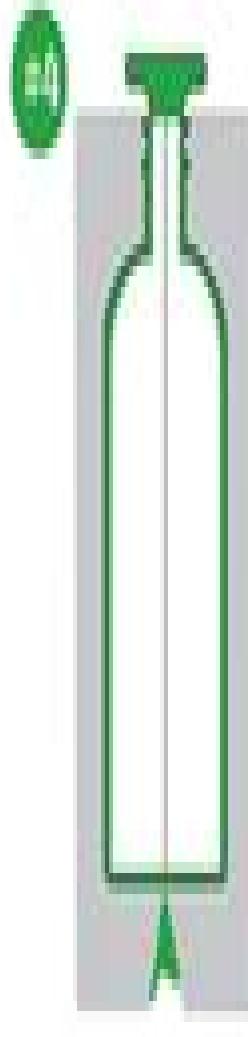
When polymer (green) is rotated vertically in the open mold cavity,



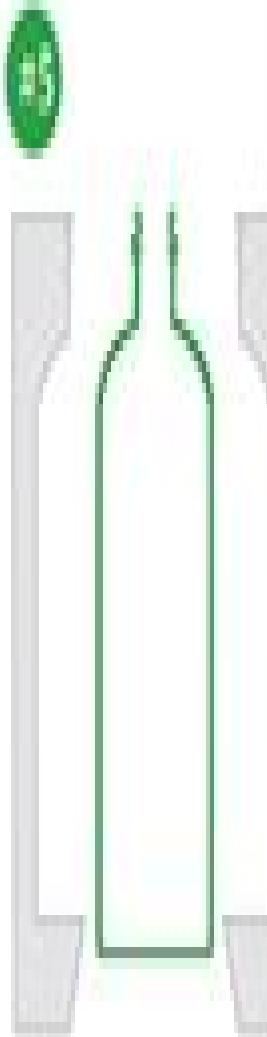
the mold closes around the green, and the pressure is applied to begin forming the shape.



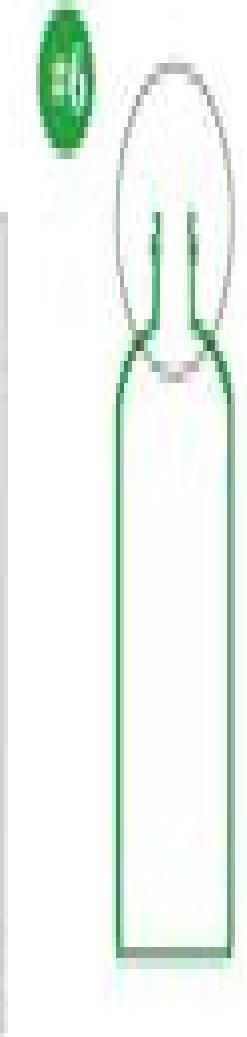
The green is rotated against the mold walls, forcing the bottle body, neck, and threads uniformly



to even out the top and bottom of the neck to achieve a clean finish.



The mold opens, and the newly formed bottle is ejected.



The bottle's neck and lip are precisely trimmed to ensure proper sealing with closure.

# Blow Molding Process Manual In Format

**Mark A. Spalding,Ananda Chatterjee**

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