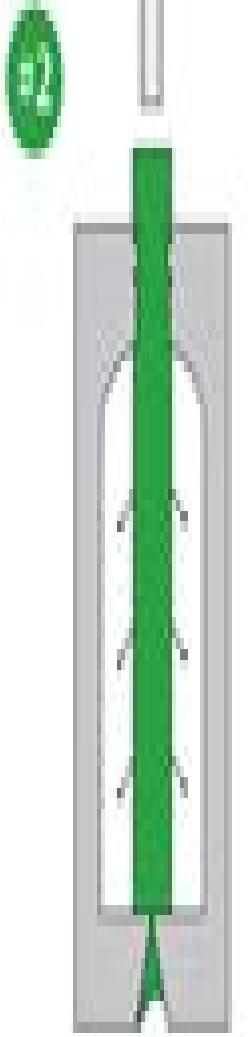
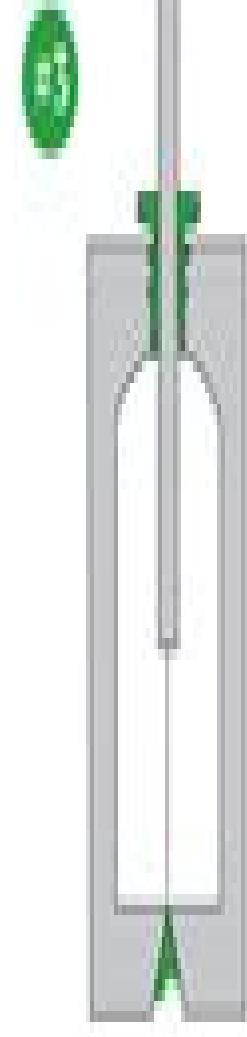


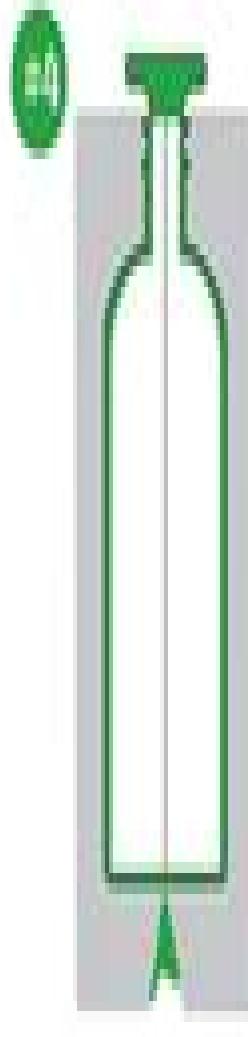
When polymer (green) is introduced vertically into the open mold cavity,



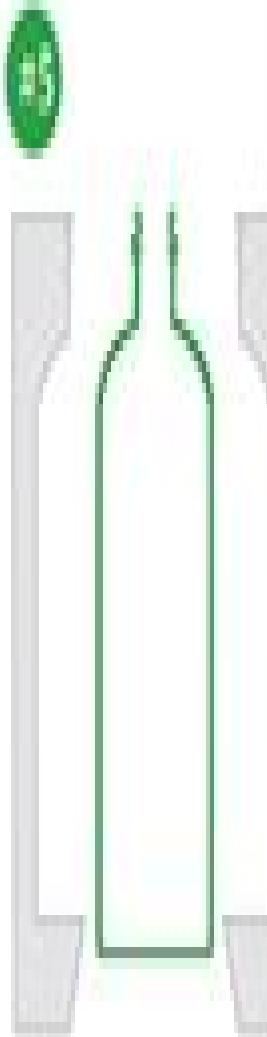
the mold closes around the polymer, and the pressure is applied to begin forming the shape.



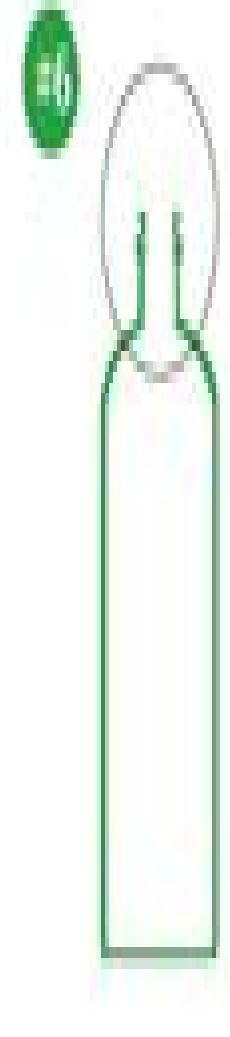
The polymer is inflated against the mold walls, forcing the bottle body, neck, and threads simultaneously



to create inflation of the top and bottom of the mold to achieve a clean finish.



The mold opens, and the newly formed bottle is ejected.



The bottle's neck and lip are precisely trimmed to ensure proper sealing with closure.

# Blow Molding Process Manual In Format

**Mark A. Spalding,Ananda Chatterjee**

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