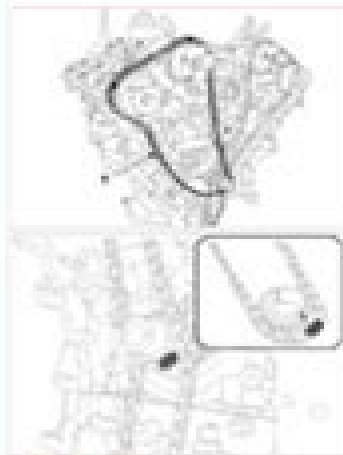


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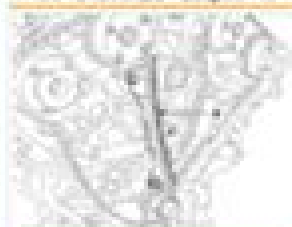
## NOTICE

To install the timing chain with no slack between each shaft gears, strictly follow the below procedure:  
 Crankshaft sprocket → Timing chain guide → Intake camshaft sprocket → Exhaust camshaft sprocket.  
 The timing mark of each sprocket should be matched with timing mark (color dot) of timing chain at installing.

Install the timing chain guide (A).

## Tightening torque

A: 10.0 – 24.0N·m (7.5 – 17.5kgf·m, 14.3 – 17.1ft·lb)

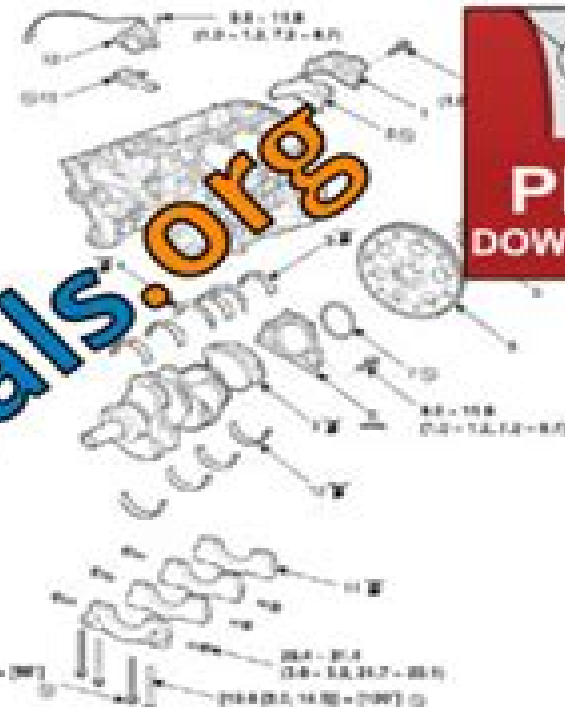


Install the timing chain with tensioner (A) and tensioner arm (B).

## Tightening torque

A: 9.0 – 11.0N·m (7.0 – 7.9kgf·m, 6.5 – 7.3ft·lb)

B: 10.0 – 21.0N·m (7.5 – 15.7kgf·m, 7.3 – 15.1ft·lb)



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Engine Mechanical System

- |                              |                        |                              |
|------------------------------|------------------------|------------------------------|
| 1. Oil drain cover           | 2. Intake cover        | 3. Crankshaft                |
| 4. Oil drain cover gasket    | 5. Drive pulley        | 10. Crankshaft lower bearing |
| 6. Crank shaft upper bearing | 7. Rear oil seal       | 11. Main bearing cap         |
| 8. Thrust bearing            | 9. Rear oil seal cover | 12. Oil cover                |
|                              |                        | 13. Oil cover gasket         |

Engine Mechanical System

## Disassembly

### CAUTION

- Use proper tools to avoid damaging painted surfaces.
- To prevent damage, unplug the wiring connectors carefully while holding the connector portion.

## NOTICE

- Mark all wiring and hoses to avoid misconnection.
- Inspect the timing chain before removing the cylinder head.
- Turn the crankshaft pulley so that the No. 1 piston is at top dead center.
- Engine rotated is required for this procedure.

1. Remove the engine assembly from the vehicle.

# Azera Tech Manual

**J Ma**



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